

Welding Certificate

1090-2.00302.GSIMue.2016.003

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer

Liebherr-Components Kirchdorf GmbH

**St. Vitus 1
88457 Kirchdorf an der Iller
GERMANY**

Technical specification

EN 1090-2:2018

Execution class(es)

EXC4 according to EN 1090-2

Welding Process(es)
(Reference no. acc. to DIN EN ISO 4063)

111, 135 (partly mechanized), 135 (fully mechanized), 138, 141 (manually)

Material Group

1.1, 1.2, 3.1
according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3

Responsible Welding Coordinator

(Title, Surname, Name, Qualification, Date of birth)

Tim Ritzmann, IWE

born on: 27.12.1977

Substitute

(Title, Surname, Name, Qualification, Date of birth)

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Confirmation

All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

Validity start

12.09.2019


Period of validity

22.09.2022

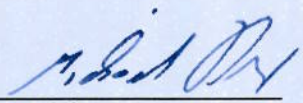
Remarks

see reverse

Place and date of issue


München, 17.09.2019
Paulus




Dipl.-Ing. Dey
Head of certification body