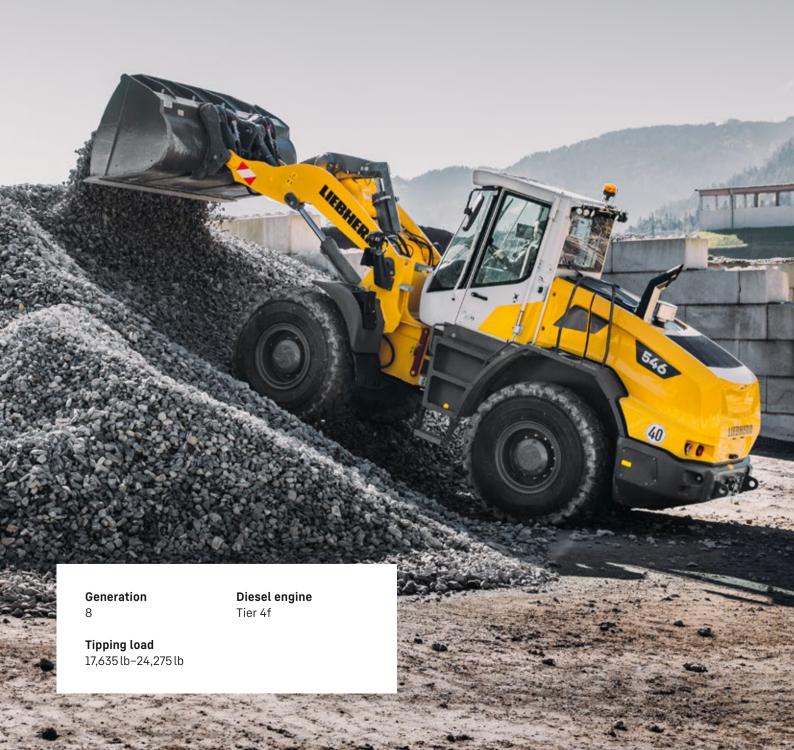
# L 526 - L 546

# LIEBHERR

**Wheel loaders** 



## **Performance**

Versatile all-rounders – wheel loaders for every application

## **Economy**

Efficient power packs – low costs with high handling capacity

# Reliability

Reliable performers – proven quality for durable machines

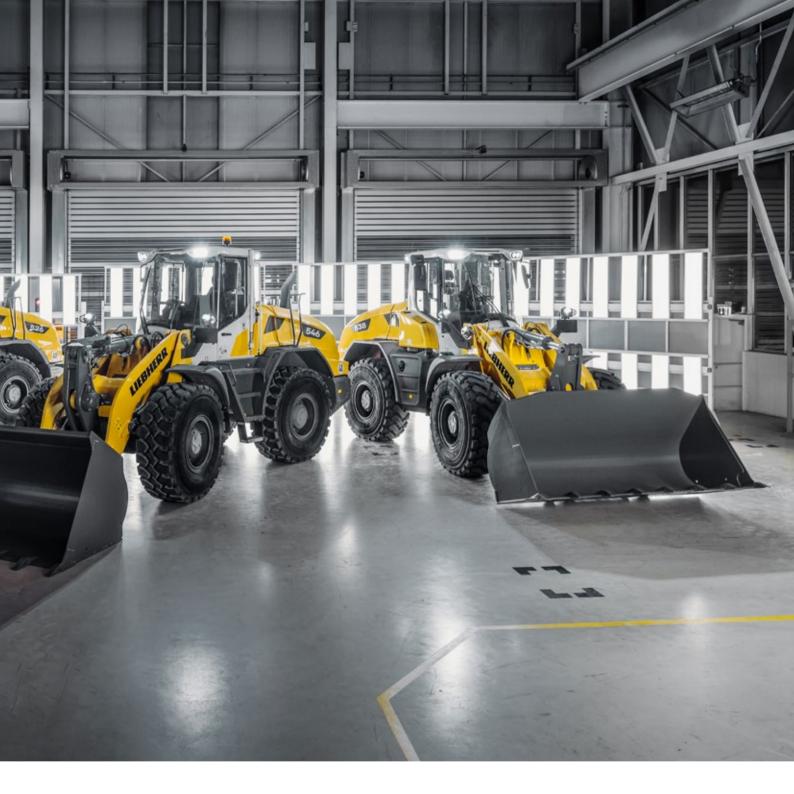
## **Comfort**

Intelligent engineering – when technology combines comfort and safety

# Maintainability

Savings in both time and costs – thanks to quick and simple maintenance





### L 526

Tipping load, articulated 19,245 lb

Bucket capacity
2.9 yd³
Operating weight
29,035 lb

Engine output 116 kW / 156 HP

### L 538

Tipping load, articulated 21,275 lb

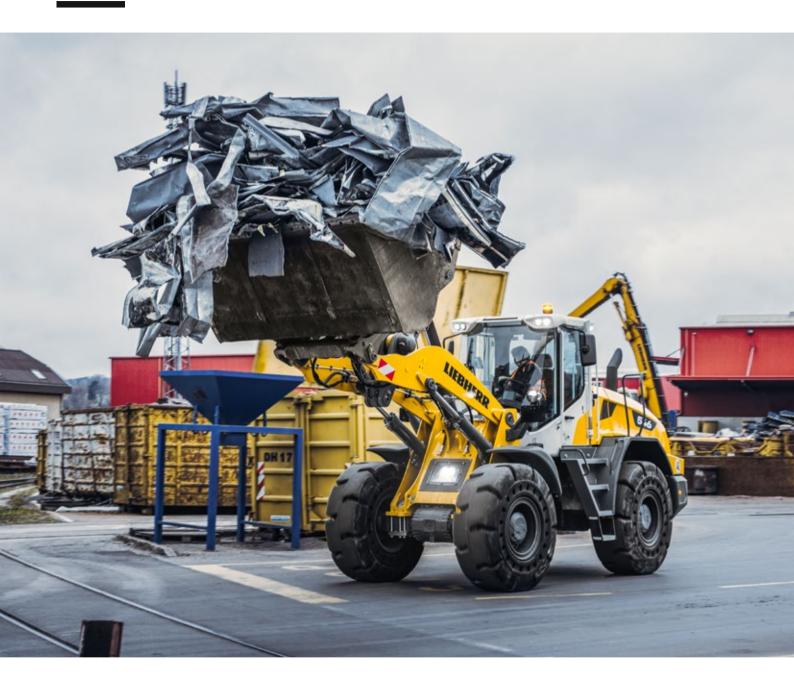
Bucket capacity
3.4 yd³
Operating weight
32,010 lb
Engine output
129 kW / 173 HP

### L 546

Tipping load, articulated 24,275 lb

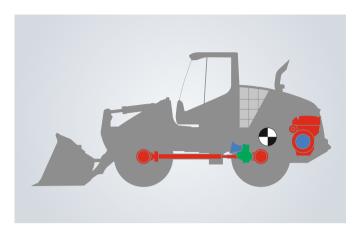
Bucket capacity
3.9 yd³
Operating weight
33,975 lb
Engine output
138 kW / 185 HP

# **Performance**



# Versatile all-rounders – wheel loaders for every application

The optimized z-bar kinematics of Liebherr's mid-size wheel loaders are powerful and performance-oriented, and offer countless application options. In combination with the proven Liebherr travel drive and the stately selection of larger standard buckets, the variety of applications is taken to a new level.



## Powerful machine design

- The drive components installed in the rear of the wheel loader serve as a natural counterweight and are part of the sophisticated ballast design
- Ideal weight distribution leads to higher tipping loads and thus greater productivity
- Balanced operating mass increases efficiency and saves fuel
- Strong designs and robust steel parts ensure reliable and powerful operation



#### Continuous drive system

- The Liebherr travel drive enables continuous acceleration in all speed ranges, without noticeable gear changes and without interrupting the traction
- Higher maximum motor torques enable even better acceleration and faster operation
- Lowering engine speeds provide further fuel savings and thus lower operating costs



#### Powerful, optimized z-bar kinematics

- New, optimized z-bar kinematics enable around 20% greater breakout forces than the previous generation
- Faster tipping movements and cycle times mean more efficient operation
- Longer bucket arms and the resulting higher reach and greater dumping heights make daily operations even easier
- State-of-the-art e-hydraulic components enable functions such as optimum parallel guidance of fork prongs at the touch of a button



#### Wide variety for optimum material handling

- The diverse selection of factory equipment means that the right tool is always available
- Larger standard buckets ensure a higher handling capacity in the same amount of time
- Robust bucket design enables fast and efficient filling of the bucket
- Modular bucket design allows individual configuration, suitable for any application

# **Economy**



# Efficient power packs – low costs with high handling capacity

Power, speed, and durability combined with innovative technology result in an optimum machine design that makes a reliable contribution to economic success. The efficient hydrostatic travel drive and robust components reduce operating costs in a sustainable way.



#### Maximum productivity with minimum fuel consumption

- Liebherr power efficiency (LPE) optimizes the interaction between the diesel engine, transmission, and working hydraulics for maximum efficiency
- Liebherr travel drive with LPE provides enormous fuel savings
- At the highest efficiency, operating costs are reduced and profitability is increased



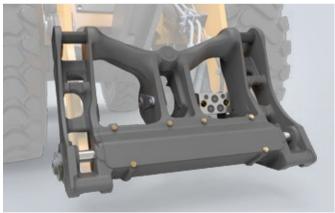
#### Intelligent solutions for decreasing wear

- The Liebherr travel drive brakes autonomously, the service brake only has a supporting effect and thus remains almost wear-free
- Continuous tractive force control combined with automatic self-locking differentials prevents wheel spin, increasing productivity, and significantly reducing tire wear



#### **Efficient management with LiDAT**

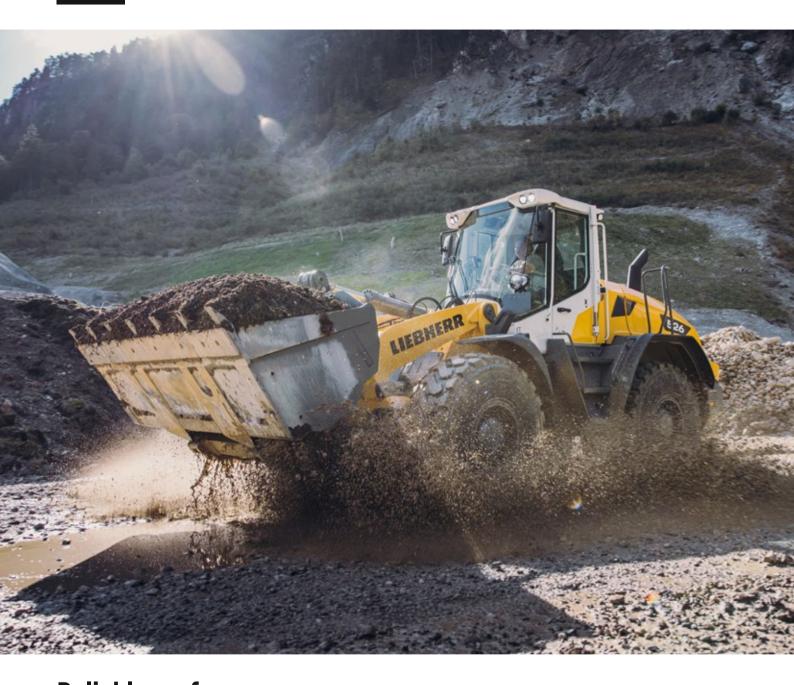
- Liebherr's own data transmission and tracking system
- Optimal management, monitoring and control of the entire fleet in terms of machine data acquisition, data analysis, fleet management and service
- Evaluations of machine utilization and fuel consumption ensure the machines are managed economically
- Standard availability of LiDAT incl. 1st year of free use



#### Solidlink

- Optional hydraulic quick coupler with integrated, automatic hydraulic coupling system
- Hydraulic working tools can be changed in seconds directly from the cab
- The changeover is fully automatic, safe and leak-free
- Time savings thanks to greater convenience leads to higher productivity and saves time and money

# Reliability



# Reliable performers – proven quality for long-lasting machines

For the new mid-size wheel loaders, Liebherr has drawn on decades of experience in the development and production of wheel loaders. At the same time, the engineers incorporated and implemented customer requests into the development process. This has resulted in powerful and high-performance machines, which stand out for their premium quality and reliability thanks to sophisticated technology and perfectly matched components.



#### High-performance, durable components

- Decades of experience in the development, design, and manufacture of components ensure robustness and durability
- Ideal coordination of the individual components for maximum performance
- High-quality Liebherr standards ensure reliability, even under the toughest operating conditions



#### Uninterrupted operation

- Diesel oxidation catalyst (DOC), diesel particulate filter (DPF), and selective catalytic reduction (SCR) are installed for exhaust gas treatment and effectively reduce pollutant emissions
- The diesel particulate filter can be unblocked during operation via active regeneration, thus enabling an uninterrupted work process
- Longer intervals between regenerations increase productivity, save fuel, and reduce operating costs



#### Reliable Liebherr drive design

- The proven Liebherr hydrostatic travel drive is extremely robust and powerful, ensuring a long service life for the machine
- The enlarged travel motors and travel pumps effectively increase the tractive force and thus provide a greater power output



#### Optimal cooling capacity

- The radiator is installed behind the cab, the cleanest place in the wheel loader
- Cooling air is drawn in behind the cab and flows through the entire engine compartment
- Demand-controlled cooling via thermostatic control for reliable operation
- High machine availability due to less contamination on the radiator

# **Comfort**



# Intelligent engineering – when technology combines comfort and safety

Into the comfort zone – into the cab of Liebherr's mid-size wheel loaders. The modern cab design is optimally adapted to the day-to-day needs of the machine operators. The spacious and ergonomically designed operator's cab offers perfect conditions for comfortable and productive work, and can be individually adjusted to the respective operator.





#### Modern cabin design for greater productivity

- The modern, ergonomic cab design enables concentrated and fatigue-free work
- The displays, controls, and the operator's seat are perfectly coordinated and form an ergonomic unit
- Individual adjustment options for the operator's seat and the steering wheel mean that the operator has a pleasant working atmosphere with plenty of legroom
- Numerous storage compartments and well thought-out solutions provide plenty of space in the cab on all sides

#### Keep an eye on everything - for hazard-free work

- The extensive use of glass in the cab provides excellent all-round visibility of the working attachment and operating area
- The engine hood was designed with optimized visibility in mind and this together with the optionally integrated reversing camera ensure an excellent overview and thus provide greater safety



#### Innovative joystick steering

- Optional joystick steering is integrated into the operator's seat for ergonomic and comfortable operation
- Intuitive operating behavior resembles that of a steering wheel
- The orientation of the joystick corresponds to the desired wheel loader articulation angle
- Speed-dependent force feedback ensures precise and safe steering behavior
- Joystick steering only enables an operator's cab without a steering wheel and steering column, so there is no need to reach around between the steering and control units



#### Assistance systems - increase safety conveniently

- Active personnel detection monitors the rear area of the wheel loader and warns of hazards with a visual and acoustic signal
- Front space monitoring ensures optimized visibility when using large working tools
- Skyview 360° simplifies monitoring of the entire machine environment on a separate display in the cab
- The weighing device with "Truck Payload Assistant" ensures faster and more accurate loading cycles
- Further assistance systems are available upon customer request

# **Maintainability**



# Savings in both time and costs – thanks to simple and quick maintenance

Intelligent installation of components, quick and easy access to the engine compartment, and maximum efficiency down to the smallest detail are crucial for effective maintenance work. All parts to be serviced can be reached safely and conveniently. This saves time and money.



#### Secure and free service access

- All maintenance points are accessible safely, easily, quickly and cleanly
- Non-slip treads and sturdy handrails ensure maximum safety for cleaning work
- The entire engine compartment is accessible by opening only one hood
- All points for daily maintenance are conveniently accessible from the ground



#### Low maintenance due to intelligent design

- Simple and safe maintenance ensures less downtime
- Less contamination of the radiator due to its well thought-out position directly behind the operator's cab
- Active regeneration of exhaust gas treatment saves time and money



#### Increased efficiency down to the smallest detail

- Safe access to the articulation area of the wheel loader
- Simplified accessibility of the refueling pump enables quick and easy fuel filling
- Access to the SCR tank is in an optimal position directly next to the diesel tank nozzle



#### Liebherr service

- Effective and timely support from a well-staffed service network
- Fast and safe provision of service by qualified service specialists

# Focus on performance and power

## Lift arms

Solid and versatile – the intelligently designed lift arms with the new optimized z-bar kinematics stand out for their faster tilting movements and cycle times. The increased range in tilting angles, increased digging depth, and push-button parallel guidance for fork operation increase productivity tremendously. More developed bucket arms and tilt cylinders as well as a stronger design for the front section make the wheel loader a real powerhouse with unlimited application possibilities.

## Performance bucket

Individual and durable – the enlarged standard buckets provide more bucket capacity as well as more free cut, resulting in significantly more handling capacity per loading cycle. The modular bucket concept allows individual configuration for each operation and ensures maximum handling performance. The optimized design of the quick coupler improves visibility and provides an optimal view of the load, thereby increasing safety. The optional bucket tipping assistant with automatic knocking and metered shaking out offer convenience in daily work that should not be dispensed with.





# Design

All-round dynamic – the new wheel loaders stand out for their well thought-out design, starting with the external, modern appearance and ending with the dynamic travel drive at the heart of the machine. Optimized and increasingly developed all around, Liebherr wheel loaders offer state-of-the-art engineering down to the smallest detail.

## **Technology**

Powerful and robust – the enlarged working pumps and automatic pressure relief for hydraulic auxiliary circuits ensure that work can be undertaken in a safe and comfortable manner. The same tasks can thus be completed even quicker. The optimized tractive force ensures that the excavated material can be quickly piled and moved around. The longer wheelbase increases stability and ride comfort.

# **Technical data**

## Diesel engine

	•			
		L 526	L 538	L 546
Diesel engine		4045CB551	4045CB551	6068HB551
Design		Water-cooled turb exhaust gas recirc	ocharged in-series e	engine with cooled
Cylinder inline		4	4	6
Fuel injection process		Electronic Commo	n Rail high-pressure	injection
Output to	kW/HP	114/153	126/169	148/198
ISO 9249 ~ SAE J1349	at RPM	1,800	1,800	2,000
Rated output to		,		
ISO 14396/ECE-R.120	kW/HP	116/156	129/173	138/185
Nominal speed	at RPM	2,200	2,200	2,200
Max. torque to	lb ft	492	492	597
ISO 14396	at RPM	1,600	1,600	1,600
Displacement	in <sup>3</sup>	275	275	415
Displacement	litres	4.5	4.5	6.8
Bore / Stroke	in	4.17"/5.0"	4.17"/5.0"	4.17"/5.0"
Tier 4f				
Harmful emissions values		In accordance with CCR section 2423	n EPA 40 CFR part 10	039 and CARB 13
Emission control		SCR technology an	nd closed diesel part	ticle filter system
Air cleaner system			main and safety ele n the Liebherr displa	
Electrical system				
Operating voltage	V	24	24	24
Battery	Ah	2x135	2x135	2x135
Alternator	V/A	24/100	24/100	24/100
Starter	V/HP	24/10.5	24/10.5	24/10.5

### Driveline

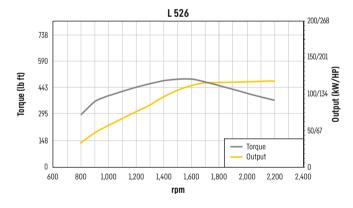
Continuous hydrostatic driveline						
Design	Swash plate type variable flow pump and two variable axial piston motors in closed loop circuit and axle transfer case. Direction of travel is reversed by changing the flow-direction of the variable-displacement pump					
Filtration	Suction return line filter for closed circuit					
Control	By travel and inching pedal. The inching pedal makes it possible to control the tractive and thrust forces steplessly at full engine speed. The Liebherr control lever is used to control forward and reverse travel					
Travel speed range	Speed range 1 Speed range A1-2 Speed range A1-3 forward and reverse Speeds quoted apply with the tires indicate on loader model.	_ 0- 9.9 mph _ 0-24.9 mph*				

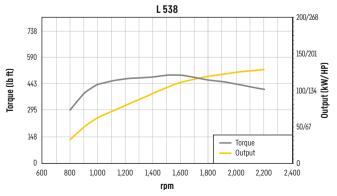
<sup>\*</sup>Configuration, tyres and mounting tools can influence the maximum speed.

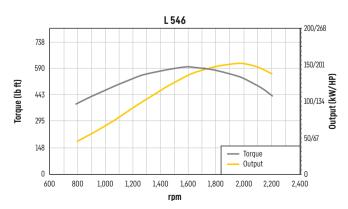
## **Brakes**

iii Diano	
	Self-locking of the hydrostatic driveline (acting on all four wheels) and additional pump-accumulator brake system with wet multi-disc brakes located in the differ- ential housing (two separate brake circuits)
Parking brake	Electro-hydraulically actuated spring-loaded disc brake

The braking system meets the requirements of the ISO 3450.







## **I**→ Axles

		L 526	L 538	L 546		
Four-wheel drive						
Front axle		Fixed				
Rear axle		Centre pivot, with 10° oscillating angle to each side				
Height of obstacles which can be driven over	ft in		1'7"	1'7"		
			s remaining in conta	•		
Differentials		Automatic limited- action in both axle	slip differentials wit s	th 45 % locking		
Reduction gear		Planetary final driv	e in wheel hubs			
Track width		6'3" with all types	of tires			



Design	"Load-sensing" swash plate type variable flow pump with pressure cut-off and flow control. Central pivot with two double-acting steering cylinders
Angle of articulation	40° to each side
Emergency steering	Electro-hydraulic emergency steering system

# Attachment hydraulics

Accomment iny a	uuii					
		L 526	L 538	L 546		
Design		"Load-sensing" va and flow control, a block		pump with output off in the control		
Cooling		Hydraulic oil cooli fan and oil cooler	ng using thermos	tatically controlled		
Filtration		Return line filter in the hydraulic reservoir				
Control		Liebherr control lever, electro-hydraulically operated				
Lifting function		Lifting, neutral, lo Auto lifting and lo float position usin	wering using Lieb			
Tilt function		Tilt back, neutral, Automatic bucket using Liebherr cor	return-to-dig for t	ilting in and out		
Max. flow	gpm	45	53	53		
Max. pressure	psi	5,076	5,076	5,076		

# **Attachment**

7111401111101111						
		L 526	L 538	L 546		
Geometry		Powerful, optimised z-bar kinematics with one tilt cylinder, optional hydraulic quick coupler				
Bearings		Sealed				
Cycle time at nominal load		ZK	ZK	ZK		
Lifting	S	5.0	5.5	5.5		
Dumping	S	1.2	1.9	2.2		
Lowering (empty)	S	3.9	4.9	4.9		



operator a cab		
Design		Elastic mounted, noise-proof cab ROPS roll over protection per EN ISO 3471/EN 474-1 FOPS falling objects protection per EN ISO 3449/ EN 474-1, Cat. II Driver's cab door with 105° opening angle and opening window with 5° gap opener or 170° opening, right side sliding side window, front windscreen made of laminated safety glass, green tinted as standard, side panels with single-pane safety glass ESG, green tinted, heated rear window ESG. Continuously adjustable steering column
Liebherr operator's seat		6 way adjustable, vibration-damped operator's seat "Comfort" with seat, depth and incline adjustment as standard (air-cushioned with seat heating adjustable to operator's weight), Liebherr control lever mounted into the operator's seat as standard
Cab heating andventilation		2-level air control, cooling water heating, defroster and air conditioning via manual nozzle position or electronic valve control for head and front area, as well as electronic fresh / recirculated air control, electrically heated rear window, filter system with pre-filter, fresh air filter and recirculated air filter, easily replaced, air condition / automatic air condition ing system with new improved cooling output optional
Vibration emissions		
Vibrations in the hand/arm	ft/s <sup>2</sup>	≤ 8.2
Vibrations through		
the whole body	ft/s²	≤ 1.6

# Sound level

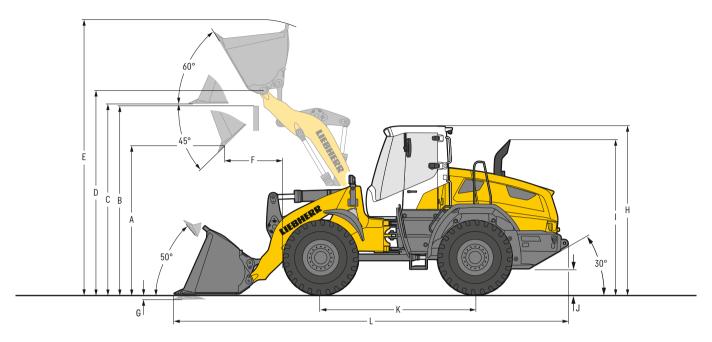
		L 526	L 538	L 546
Sound pressure level to ISO 6396				
L <sub>pA</sub> (inside cab)	dB(A)	69	69	69
Sound power level to 2000/14/EG				
L <sub>WA</sub> (surround noise)	dB(A)	102	102	104

## Capacities

		L 526	L 538	L 546
Fuel tank (plastic design)	gal	54.2	54.2	54.2
Fuel tank				
(steel version, optional)	gal	54.2	54.2	54.2
DEF tank	gal	5.3	5.3	5.3
Engine oil				
(inclusive filter change)	gal	5.5	5.5	6.2
Transmission	gal	0.7	0.7	0.7
Coolant	gal	7	7	7
Front axle / wheel hubs	gal	4.2/0.7	5/0.92	5/0.92
Rear axle / wheel hubs	gal	4.2/0.7	5/0.92	5/0.92
Hydraulic tank	gal	25	25	25
Hydraulic system, total	gal	44.9	47.6	47.6

# **Dimensions**

## **Loading bucket**



# Loading bucket

			L 526			L 538			L 546	
Geometry		ZK	ZK-QC	ZK	ZK	ZK-QC	ZK	ZK	ZK-QC	ZK
Cutting tools		T	T	T	T	T	T	T	T	T
Lift arm length f	t in	8'4"	8'4"	8'4"	8'8"	8'8"	8'8"	8'8"	8'8"	8'8"
Bucket capacity according to ISO 7546**	yd³	2.9	2.6	3.1	3.4	3.1	3.7	3.9	3.7	4.2
Specific material density lb/	'yd³	3,034	3,034	2,697	3,034	3,034	2,697	3,034	3,034	2,697
Bucket width f	t in	8'3"	8'3"	8'3"	8'11"	8'3"	8'11"	8'11"	8'11"	8'11"
A Dumping height at max. lift height and 45° discharge	t in	9'6"	9'3"	9'4"	9'9"	9'3"	9'8"	9'6"	9'2"	9'5"
B Dump-over height f	t in	11'4"	11'4"	11'4"	11'7"	11'7"	11'7"	11'7"	11'7"	11'7"
		11'10"	11'10"	11'10"	12'2"	12'2"	12'2"	12'2"	12'2"	12'2"
	t in	12'9"	12'9"	12'9"	13'1"	13'1"	13'1"	13'1"	13'1"	13'1"
	t in	16'9"	16'11"	16'12"	17'3"	17'8"	17'5"	17'7"	17'10"	17'9"
F Reach at max. lift height and 45° discharge	t in	3'1"	3'4"	3'3"	3'7"	3'12"	3'8"	3'9"	4'1"	3'11"
G Digging depth f	t in	4"	4"	4"	4"	4"	4"	4"	4"	4"
H Height above operator's cab <sup>1)</sup>	t in	10'8"	10'8"	10'8"	10'8"	10'8"	10'8"	10'8"	10'8"	10'8"
I Height above exhaust f	t in	9'8"	9'8"	9'8"	9'8"	9'8"	9'8"	9'8"	9'8"	9'8"
	t in	1'5"	1'5"	1'5"	1'5"	1'5"	1'5"	1'5"	1'5"	1'5"
	t in	9'9"	9'9"	9'9"	9'11"	9'11"	9'11"	9'11"	9'11"	9'11"
- · · · · <b>y</b>	t in	24'6"	24'11"	24'9"	25'	25'7"	25'2"	25'4"	25'9"	25'6"
		17'7"	17'7"	17'7"	17'9"	17'9"	17'9"	17'9"	17'9"	17'9"
·		19'6"	19'8"	19'7"	20'2"	20'	20'2"	20'3"	20'4"	20'3"
Breakout force (SAE)	lbf :	24,730	22,480	23,605	28,100	28,855	26,980	31,475	29,225	30,350
Tipping load, straight*		22,270	20,615	22,155	24,690	22,930	24,580	27,560	25,575	27,340
Tipping load, fully articulated*		19,245	17,635	19,070	21,275	19580	21,185	24,275	22,600	24,030
Operating weight*	lb :	29,035	29,917	29,125	32,010	32,850	32,080	33,975	34,855	34,040
Tire size			20.5R25 L3			20.5R25 L3			20.5R25 L3	

<sup>\*</sup> The figures shown include the above tires, all lubricants, a full fuel tank, the ROPS/FOPS cab and the operator. Different tires and optional equipment will change the operating weight and tipping load. (Tipping load, fully articulated according to ISO 14397-1)

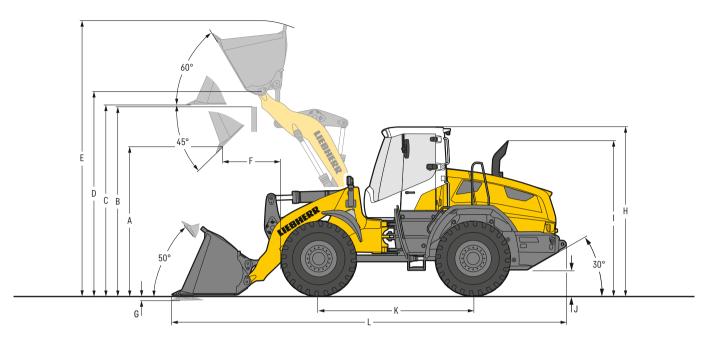
ZK = Z-bar linkage
ZK-QC = Z-bar linkage incl. quick coupler
T = Welded-on tooth holder with add-on teeth

<sup>\*\*</sup> Actual bucket capacity may be approx. 10% larger than the calculation according to ISO 7546 standard. The degree to which the bucket can be filled depends on the material - see page 26.

With the optional "comfort safety door (can be opened 180°)", the "H" value increases by 5" when door is open.

# **Dimensions**

## High lift arm/standard bucket



# Loading bucket

		L 526		L 538		L 546	
Geometry		ZK	ZK-QC	ZK	ZK-QC	ZK	ZK-QC
Cutting tools		T	T	T	T	T	T
Lift arm length	ft in	9'10"	9'10"	9'10"	9'10"	9'10"	9'10"
Bucket capacity according to ISO 7546**	yd³	2.6	2.6	3.1	2.9	3.7	3.4
Specific material density	lb/yd³	2,697	2,528	2,697	2,697	2,697	2,697
Bucket width	ft in	8'3"	8'3"	8'3"	8'3"	8'11"	8'11"
A Dumping height at max. lift height and 45° discharge	ft in	11'7"	11'2"	11'6"	11'2"	11'5"	11'1"
B Dump-over height	ft in	13'2"	13'2"	13'4"	13'4"	13'4"	13'4"
C Max. height of bucket bottom	ft in	13'9"	13'9"	13'12"	13'12"	13'12"	13'12"
D Max. height of bucket pivot point	ft in	14'8"	14'8"	14'10"	14'10"	14'10"	14'10"
E Max. operating height	ft in	18'5"	18'10"	19'1"	19'3"	19'2"	19'5"
F Reach at max. lift height and 45° discharge	ft in	2'9"	3'2"	3'1"	3'4"	3'2"	3'6"
G Digging depth	ft in	5"	5"	5"	5"	5"	5"
H Height above operator's cab <sup>1)</sup>	ft in	10'8"	10'8"	10'8"	10'8"	10'8"	10'8"
I Height above exhaust	ft in	9'8"	9'8"	9'8"	9'8"	9'8"	9'8"
J Ground clearance	ft in	1'5"	1'5"	1'5"	1'5"	1'5"	1'5"
K Wheelbase	ft in	9'9"	9'9"	9'11"	9'11"	9'11"	9'11"
L Overall length	ft in	26'2"	26'9"	26'6"	26'11"	26'8"	27'1"
Turning circle radius over tyres	ft in	17'7"	17'7"	17'9"	17'9"	17'9"	17'9"
Turning circle radius over outside bucket edge	ft in	20'4"	20'6"	20'6"	20'8"	20'10"	20'12"
Breakout force (SAE)	lbf	25,855	23,605	29,225	26,980	32,600	30,350
Tipping load, straight*	lb	17,415	15,875	20,505	19,005	22,950	21,385
Tipping load, fully articulated*	lb	14,905	13,450	17,615	16,205	20,283	18,830
Operating weight*	lb	29,610	30,580	32,340	33,225	34,350	35,275
Tire size		20.5	R25 L3	20.5R	25 L3	20.5R	25 L3

<sup>\*</sup> The figures shown include the above tires, all lubricants, a full fuel tank, the ROPS/FOPS cab and the operator. Different tires and optional equipment will change the operating weight and tipping load. (Tipping load, fully articulated according to ISO 14397-1)

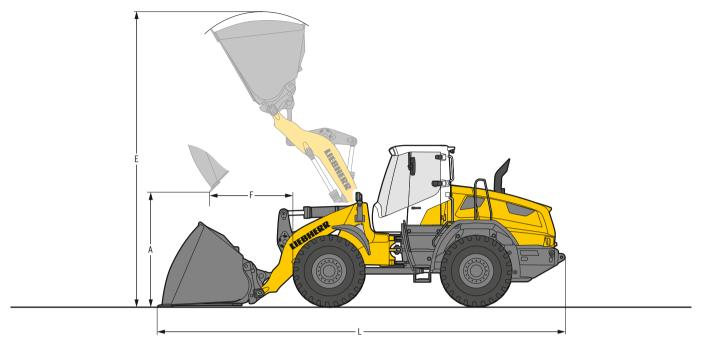
= Z-bar linkage

ZK-QC = Z-bar linkage incl. quick coupler
T = Welded-on tooth holder with add-on teeth

<sup>\*\*</sup> Actual bucket capacity may be approx. 10% larger than the calculation according to ISO 7546 standard. The degree to which the bucket can be filled depends on the material - see page 26.

With the optional "comfort safety door (can be opened 180°)", the "H" value increases by 5" when door is open.

## Light material bucket





## Heavy material density

		L	526	L 538		L 546	
Geometry		ZK	ZK-QC	ZK	ZK-QC	ZK	ZK-QC
Cutting tools		BOCE	BOCE	BOCE	BOCE	BOCE	BOCE
Bucket capacity	yd³	4.6	4.6	5.2	5.2	5.9	5.9
Specific material density	lb/yd³	1,770	1,686	1,770	1,686	1,770	1,686
Bucket width	ft in	8'10"	8'10"	8'10"	8'10"	8'10"	8'10"
A Dumping height at max. lift height	ft in	8'6"	8'2"	8'6"	8'3"	8'3"	8'
E Max. operating height	ft in	17'5"	17'9"	18'1"	18'5"	18'5"	18'10"
F Reach at maximum lift height	ft in	4'	4'4"	4'8"	4'11"	4'11"	5'2"
L Overall length	ft in	25'5"	25'11"	26'2"	26'6"	26'7"	26'10"
Tipping load, straight*	lb	21,165	19,620	23,370	22,045	26,060	24,690
Tipping load, fully articulated*	lb	18,145	16,735	20,040	18,785	22,355	21,075
Operating weight*	lb	29,650	30,620	32,605	33,555	34,615	35,540
Tire size		20.58	22513	20.56	2513	20.56	2513



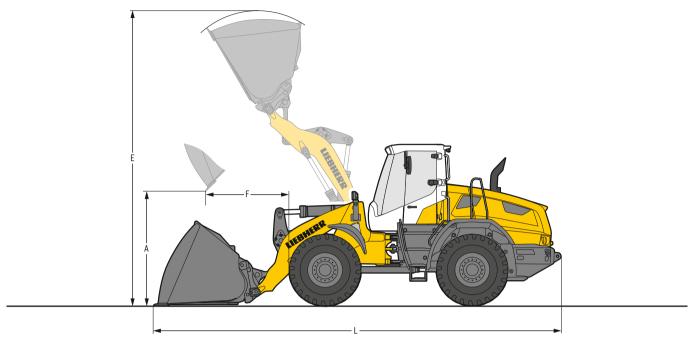
## Light material density

		L 526	L 538	L 546
Geometry		ZK-QC	ZK-QC	ZK-QC
Cutting tools		BOCE	BOCE	BOCE
Bucket capacity	yd³	7.2	8.5	9.8
Specific material density	lb/yd³	843	843	843
Bucket width	ft in	8'10"	8'10"	9'10"
A Dumping height at max. lift height	ft in	7'3"	7'2"	7'1"
E Max. operating height	ft in	19'	19'11"	20'1"
F Reach at maximum lift height	ft in	5'3"	6'	6'1"
L Overall length	ft in	27'3"	28'1"	28'2"
Tipping load, straight*	lb	18,740	20,945	23,370
Tipping load, fully articulated*	lb	15,805	17,680	19,755
Operating weight*	lb	31,305	34,435	36,640
Tire size		20.5R25 L3	20.5R25 L3	20.5R25 L3

<sup>\*</sup> The figures shown include the above tires, all lubricants, a full fuel tank, the ROPS/FOPS cab and the operator. Different tires and optional equipment will change the operating weight and tipping load. (Tipping load, fully articulated according to ISO 14397-1)

ZK = Z-bar linkage ZK-QC = Z-bar linkage incl. quick coupler

## High lift arm/light material bucket





## Heavy material density

		L	526	L.S	38	L 546	
Geometry		ZK	ZK-QC	ZK	ZK-QC	ZK	ZK-QC
Cutting tools		BOCE	BOCE	BOCE	BOCE	BOCE	BOCE
Bucket capacity	yd³	4.6	4.6	5.2	5.2	5.9	5.9
Specific material density	lb/yd³	1,433	1,348	1,433	1,348	1,433	1,348
Bucket width	ft in	8'10"	8'10"	8'10"	8'10"	8'10"	8'10"
A Dumping height at max. lift height	ft in	10'5"	10'1"	10'3"	10'	10'	9'10"
E Max. operating height	ft in	19'3"	19'7"	19'11"	20'3"	20'3"	20'7"
F Reach at maximum lift height	ft in	3'10"	4'2"	4'2"	4'5"	4'6"	4'8"
L Overall length	ft in	27'3"	27'9"	27'7"	27'12"	28'	28'4"
Tipping load, straight*	lb	16,315	14,990	19,245	18,080	21,605	20,370
Tipping load, fully articulated*	lb	13,845	12,610	16,425	15,255	18,410	17,240
Operating weight*	lb	30,315	31,285	33,050	33,995	35,055	36,000
Tire size		20 5	22513	20.56	2513	20 56	2513



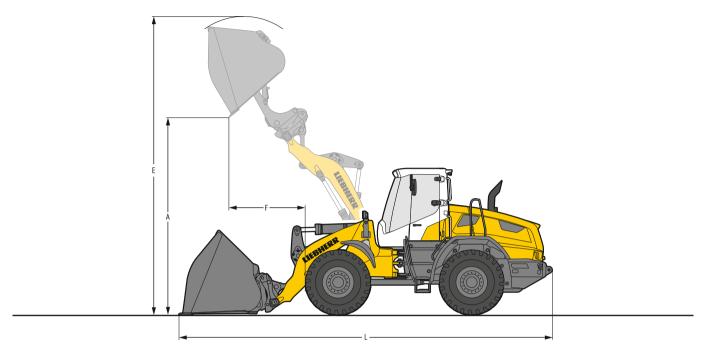
## E Light material density

•				
		L 526	L 538	L 546
Geometry		ZK-QC	ZK-QC	ZK-QC
Cutting tools		BOCE	BOCE	BOCE
Bucket capacity	yd <sup>3</sup>	7.2	8.5	9.8
Specific material density	lb/yd³	843	843	843
Bucket width	ft in	8'10"	8'10"	8'10"
A Dumping height at max. lift height	ft in	9'7"	9'4"	9'11"
E Max. operating height	ft in	20'4"	21'2"	21'9"
F Reach at maximum lift height	ft in	4'8"	5'1"	5'6"
L Overall length	ft in	28'5"	28'12"	29'6"
Tipping load, straight*	lb	14,575	17,420	19,620
Tipping load, fully articulated*	lb	12,215	14,575	16,425
Operating weight*	lb	31,635	34,500	36,710
Tire size		20.5R25 L3	20.5R25 L3	20.5R25 L3

<sup>\*</sup>The figures shown include the above tires, all lubricants, a full fuel tank, the ROPS/FOPS cab and the operator. Different tires and optional equipment will change the operating weight and tipping load. (Tipping load, fully articulated according to ISO 14397-1)

ZK = Z-bar linkage ZK-QC = Z-bar linkage incl. quick coupler

## **High-Dump bucket**





## Heavy material density

		L!	526	L 538		L 546	
Geometry		ZK	ZK-QC	ZK	ZK-QC	ZK	ZK-QC
Cutting tools		BOCE	BOCE	BOCE	BOCE	BOCE	BOCE
Bucket capacity	yd³	4.6	4.6	5.2	5.2	5.9	5.9
Specific material density	lb/yd³	1,854	1,770	1,854	1,770	1,854	1,770
Bucket width	ft in	8'10"	8'10"	8'10"	8'10"	8'10"	8'10"
A Dumping height at max. lift height	ft in	14'9"	15'1"	14'11"	15'4"	14'9"	15'1"
E Max. operating height	ft in	20'4"	20'10"	20'10"	21'6"	21'2"	21'8"
F Reach at maximum lift height	ft in	4'2"	4'5"	4'8"	4'10"	4'11"	5'1"
L Overall length	ft in	25'11"	26'4"	26'5"	26'8"	26'9"	27'1"
Tipping load, straight*	lb	19,180	17,860	21,605	20,505	24,470	23,150
Tipping load, fully articulated*	lb	16,205	15,060	18,387	17,330	20,700	19,510
Operating weight*	lb	31,110	31,880	34,040	34,790	36,045	36,817
Tire size		20.51	22513	20 5R25 L3		20 5R25 L3	



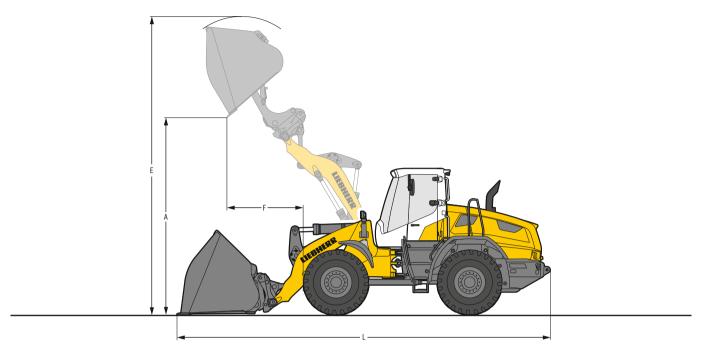
## Light material density

		L 526	L 538	L 546
Geometry		ZK-QC	ZK-QC	ZK-QC
Cutting tools		BOCE	BOCE	BOCE
Bucket capacity	yd³	5.9	7.2	8.5
Specific material density	lb/yd³	843	843	843
Bucket width	ft in	8'10"	8'10"	9'10"
A Dumping height at max. lift height	ft in	14'4"	14'5"	14'4"
E Max. operating height	ft in	21'10"	22'8"	22'10"
F Reach at maximum lift height	ft in	5'1"	5'9"	5'10"
L Overall length	ft in	27'3"	27'11"	28'
Tipping load, straight*	lb	17,860	20,130	22,930
Tipping load, fully articulated*	lb	14,950	16,930	19,225
Operating weight*	lb	32,165	35,120	37,215
Tire size		20.5R25 L3	20.5R25 L3	20.5R25 L3

<sup>\*</sup> The figures shown include the above tires, all lubricants, a full fuel tank, the ROPS/FOPS cab and the operator. Different tires and optional equipment will change the operating weight and tipping load. (Tipping load, fully articulated according to ISO 14397-1)

ZK = Z-bar linkage ZK-QC = Z-bar linkage incl. quick coupler

## High lift arm/high dump bucket





## 

		L 526		L 538		L 546	
Geometry		ZK	ZK-QC	ZK	ZK-QC	ZK	ZK-QC
Cutting tools		BOCE	BOCE	BOCE	BOCE	BOCE	BOCE
Bucket capacity	yd <sup>3</sup>	4.6	4.6	5.2	5.2	5.9	5.9
Specific material density	lb/yd³	1,433	1,348	1,433	1,348	1,433	1,348
Bucket width	ft in	8'10"	8'10"	8'10"	8'10"	8'10"	8'10"
A Dumping height at max. lift height	ft in	16'8"	17'1"	16'8"	17'2"	16'6"	16'11"
E Max. operating height	ft in	22'4"	22'9"	22'8"	23'3"	22'11"	23'5"
F Reach at maximum lift height	ft in	4'	4'3"	4'3"	4'4"	4'6"	4'8"
L Overall length	ft in	27'9"	28'2"	27'10"	28'2"	28'2"	28'7"
Tipping load, straight*	lb	14,550	13,450	17,640	16,625	20,060	18,960
Tipping load, fully articulated*	lb	12,105	11,090	14,860	13,890	16,840	15,785
Operating weight*	lb	31,790	32,560	34,500	35,252	36,510	37,280
Tire size		20.5	R25 L3	20.5R25 L3		20.5R25 L3	



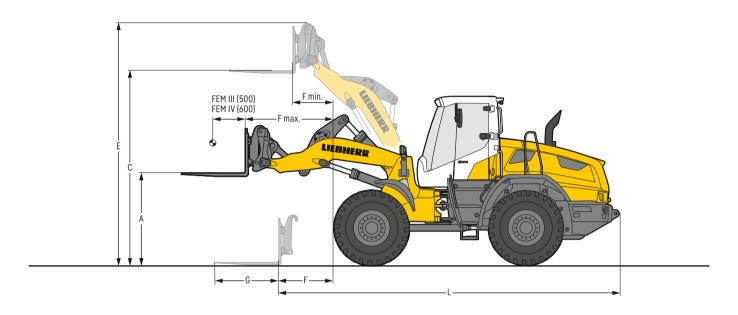
## Light material density

•				
		L 526	L 538	L 546
Geometry		ZK-QC	ZK-QC	ZK-QC
Cutting tools		BOCE	BOCE	BOCE
Bucket capacity	yd <sup>3</sup>	5.2	6.5	7.9
Specific material density	lb/yd³	843	843	843
Bucket width	ft in	8'10"	8'10"	8'10"
A Dumping height at max. lift height	ft in	16'8"	16'5"	15'2"
E Max. operating height	ft in	23'2"	23'11"	24'5"
F Reach at maximum lift height	ft in	4'6"	4'11"	5'3"
L Overall length	ft in	28'5"	28'11"	29'4"
Tipping load, straight*	lb	13,670	16,535	18,850
Tipping load, fully articulated*	lb	11,245	13,715	15,720
Operating weight*	lb	32,520	35,385	37,410
Tire size		20.5R25 L3	20.5R25 L3	20.5R25 L3

<sup>\*</sup>The figures shown include the above tires, all lubricants, a full fuel tank, the ROPS/FOPS cab and the operator. Different tires and optional equipment will change the operating weight and tipping load. (Tipping load, fully articulated according to ISO 14397-1)

ZK = Z-bar linkage ZK-QC = Z-bar linkage incl. quick coupler

### Fork carrier and fork



# oxtlesh Fork carrier and fork

		L 526	L!	38	L 546		L 538		L 546	
	STD	HL	STD	HL	STD	HL	STD	HL	STD	HL
Fork	FEM II	I FEM III	FEM III	FEM III	FEM III	FEM III	FEM IV	FEM IV	FEM IV	FEM IV
Geometry	ZK-QC	ZK-QC	ZK-QC	ZK-QC	ZK-QC	ZK-QC	ZK-QC	ZK-QC	ZK-QC	ZK-QC
Lift arm length ft	n 8'4"	9'10"	8'8"	9'10"	8'8"	9'10"	8'8"	9'10"	8'8"	9'10"
A Lifting height at max. reach ft	n 5'7"	5'7"	5'10"	5'10"	5'10"	5'10"	5'9"	5'9"	5'9"	5'9"
C Max. lifting height ft	n   12'1"	13'11"	12'5"	14'2"	12'5"	14'2"	12'3"	14'	12'3"	14'
E Max. operating height ft		17'	15'5"	17'3"	15'5"	17'3"	15'7"	17'4"	15'7"	17'4"
F Reach at loading position ft	n 3'5"	5'3"	3'6"	4'11"	3'6"	4'11"	3'7"	5'	3'7"	5'
F max. Max. reach ft	n 5'5"	6'10"	5'7"	6'9"	5'7"	6'9"	5'7"	6'8"	5'7"	6'8"
F min. Reach at max. lifting height ft	n 2'4"	2'2"	2'7"	2'2"	2'7"	2'2"	2'6"	2'1"	2'6"	2'1"
G Fork length ft	n 3'11"	3'11"	3'11"	3'11"	3'11"	3'11"	4'11"	4'11"	4'11"	4'11"
L Length – basic machine ft	n 21'7"	23'5"	21'11"	23'4"	21'11"	23'4"	21'12"	23'5"	21'12"	23'5"
Tipping load, straight*	<b>b</b> 16,20	13,230	18,300	15,765	20,615	17,860	17,420	14,990	16,620	16,975
Tipping load, fully articulated*	<b>b</b> 13,93	11,245	15,850	13,560	17,815	15,320	14,950	12,745	16,865	14,460
Recommended payload for uneven ground										
= 60 % of tipping load, articulated1)	<b>b</b> 8,270	6,615	9,480	8,050	10,580	9,150	8,820	7,605	10,030	8,560
Recommended payload for smooth surfaces										
= 80 % of tipping load, articulated <sup>1)</sup>	<b>b</b> 11,025	2) 8,930	11,0252)	10,805	11,0252)	11,0252)	11,905	10,140	13,450	11,465
Operating weight*	<b>b</b> 28,905	29,565	31,725	32,120	33,490	33,950	32,230	32,695	34,060	34,525
Tire size	20	.5R25 L3	20.5F	R25 L3	20.5	25 L3	20.5F	25 L3	20.5R	25 L3

<sup>\*</sup> The figures shown include the above tires, all lubricants, a full fuel tank, the ROPS/FOPS cab and the operator. Different tires and optional equipment will change the operating weight and tipping load. (Tipping load, fully articulated according to ISO 14397-1)

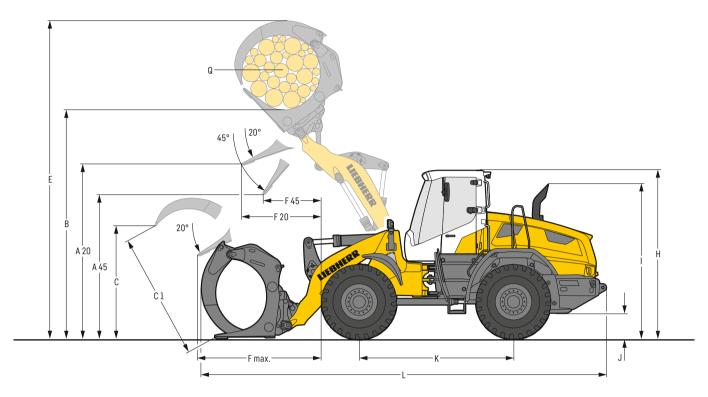
STD = Standard lift arm length

HL = High Lift
ZK-QC = Z-bar linkage incl. quick coupler

<sup>1)</sup> According to EN 474-3

<sup>&</sup>lt;sup>2)</sup> Payload is limited by FEM III fork carrier and forks to 11,025lb

### Log grapple



# **D** Log grapple

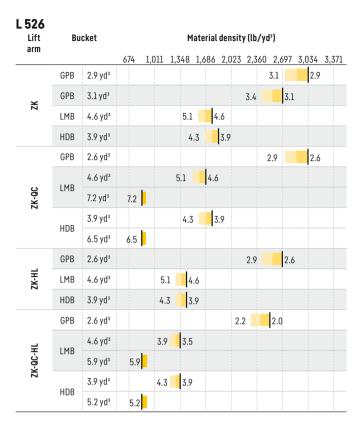
			L 526	L 538	L 546
Geom	etry		ZK-QC	ZK-QC	ZK-QC
A20	Discharge height at 20°	ft in	10'6"	10'8"	10'8"
A45	Discharge height at 45°	ft in	9'2"	9'2"	9'2"
В	Manipulation height	ft in	14'1"	14'7"	14'7"
С	Max. grapple opening in loading position	ft in	6'3"	7'10"	7'10"
C1	Max. grapple opening	ft in	7'	8'6"	8'6"
E	Max. height	ft in	19'2"	20'6"	20'6"
F20	Reach at max. lifting height at 20° discharge	ft in	4'8"	5'5"	5'5"
F45	Reach at max. lifting height at 45° discharge	ft in	3'5"	4'	4'
F max	. Max. reach	ft in	7'9"	8'5"	8'5"
Н	Height above operator's cab 1)	ft in	10'8"	10'8"	10'8"
1	Height above exhaust	ft in	9'8"	9'8"	9'8"
J	Ground clearance	ft in	1'5"	1'5"	1'5"
K	Wheelbase	ft in	9'9"	9'11"	9'11"
L	Overall length	ft in	25'4"	26'1"	26'1"
Width	over tires	ft in	8'2"	8'2"	8'2"
Q	Grapple diameter	yd <sup>2</sup>	1.55	2.15	2.15
Grapp	ole width	ft in	5'3"	5'3"	5'3"
Paylo	ad*	lb	7,495	9,040	10,580
Opera	ting weight*	lb	30,645	33,710	35,540
Tire s	ize		20.5R25 L3	20.5R25 L3	20.5R25 L3

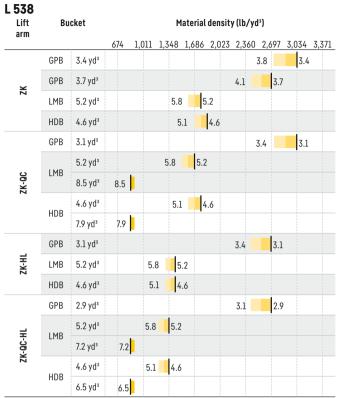
<sup>\*</sup> The figures shown include the above tires, all lubricants, a full fuel tank, the ROPS/FOPS cab and the operator. Different tires and optional equipment will change the operating weight and tipping load. (Tipping load, fully articulated according to ISO 14397-1)

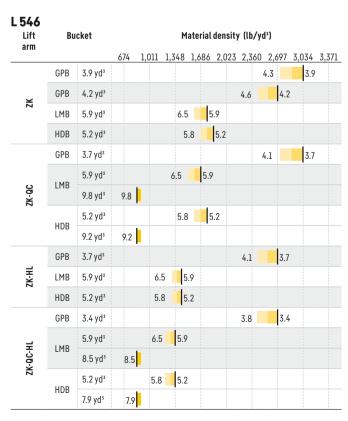
1) With the optional "comfort safety door (can be opened 180°)", the "H" value increases by 5" when door is open.

ZK-QC = Z-bar linkage incl. quick coupler

# **Bucket selection**







#### **Bucket filling factor**



110% 105% 100% 95%

### Lift arm

# ZK Z-bar linkage, standard lift arm length ZK-QC Z-bar linkage incl. quick coupler, standard lift arm length ZK-HL Z-bar linkage, High Lift ZK-QC-HL Z-bar linkage incl. quick coupler, High Lift

#### **Bucket**

GPB	General purpose bucket (Excavation bucket)
LMB	Light material bucket
HDB	High-dump bucket

#### Bulk material densities and bucket filling factors

				-				
		lb/yd³	%				lb/yd³	%
Gravel	moist	3,203	105		Earth	dry	2,191	115
	dry	2,697	105			wet excavated	2,697	110
	crushed stone	2,528	100		Topsoil		1,854	110
Sand	dry	2,528	105		Basalt		3,287	100
	wet	3,203	110		Granite		3,034	95
Gravel and Sand	dry	2,865	105		Sandstone		2,697	100
	wet	3,371	100		Slate		2,950	100
Sand/Clay		2,697	110		Bauxite		2,360	100
Clay	natural	2,697	110		Limestone		2,697	100
	dry	2,360	110		Gypsum	broken	3,034	100
Clay / Gravel	dry	2,360	110		Coke		843	110
	wet	2,697	100		Slag	broken	3,034	100

		lb/yd³	%
Glass waste	broken	2,360	100
	solid	1,686	100
Compost	dry	1,348	105
	wet	1,686	110
Wood chips / Saw dust		843	110
Paper	shredded/loose	1,011	110
	recovered paper / cardboard	1,686	110
Coal	heavy material density	2,023	110
	light material density	1,517	110
Waste	domestic waste	843	100
	bulky waste	1,686	100

# **Tipping load**



#### What is tipping load?

Load at centre of gravity of working equipment, so that the wheel loader just begins to tip over the front axle.

This is the most unfavourable static-load position for the wh

This is the most unfavourable static-load position for the wheel loader. Lifting arms horizontal, wheel loader fully articulated at centre pivot.

#### Pay load.

The pay load must not exceed 50 % of the tipping load when articulated.

This is equivalent to a static stability-margin factor of 2.0.

#### Bucket capacity.

The bucket volume is determined from the pay load.

Pay load =	Tipping load, articulated 2
Bucket capacity =	Pay load (t) Specific bulk weight of material (t/m³)

## Tires

## Tire types

	Size and tread code		Change of operating weight	Width over tires	Change in vertical dimensions*	Use
			lb	ft in	ft in	
L 526						
	17.5R25 VJT	L3	- 394	2,440	- 44	Bulk material (firm ground conditions)
Bridgestone	17.5R25 VSDL	L5	119	2,450	- 5	Stone, Scrap, Recycling (firm ground conditions)
Bridgestone	20.5R25 VJT	L3	17	2,480	8	Bulk material (firm ground conditions)
Bridgestone	20.5R25 VSDL	L5	680	2,480	60	Stone, Scrap, Recycling (firm ground conditions)
Bridgestone	20.5R25 VSDR	L5	688	2,480	60	Stone, Scrap, Recycling (firm ground conditions)
Bridgestone	550/65R25 VTS	L3	- 132	2,500	- 50	Gravel (all ground conditions)
Bridgestone	650/65R25 VTS	L3	605	2,650	16	Gravel (all ground conditions)
Continental	20.5R25 EM-Master	L3	166	2,480	26	Bulk material (firm ground conditions)
Goodyear	17.5R25 RT-3B	L3	- 320	2,460	- 41	Gravel (all ground conditions)
Goodyear	17.5R25 TL-3A+	L3	- 252	2,460	- 39	Sand, Gravel, Earthworks, Clay (all ground conditions)
Goodyear	17.5R25 RL-5K	L5	160	2,460	- 20	Stone, Scrap, Recycling (firm ground conditions)
Goodyear	20.5R25 RT-3B	L3	11	2,490	16	Gravel (all ground conditions)
Goodyear	20.5R25 TL-3A+	L3	156	2,500	11	Sand, Gravel, Earthworks, Clay (all ground conditions)
Goodyear	20.5R25 GP-4D	L4	328	2,470	20	Gravel, Industry, Wood (firm ground conditions)
Goodyear	20.5R25 RL-5K	L5	752	2,500	49	Stone, Scrap, Recycling (firm ground conditions)
ichelin	17.5R25 XTLA	L2	- 555	2,460	- 44	Gravel, Earthworks, Clay (all ground conditions)
1ichelin	17.5R25 XHA2	L3	- 528	2,460	- 61	Sand, Gravel (all ground conditions)
1ichelin	17.5R25 XLD D2A	L5	- 232	2,460	- 25	Stone, Mining spoil (firm ground conditions)
1ichelin	17.5R25 X MINE PRO	L5	32	2,490	- 17	Stone, Scrap, Recycling (firm ground conditions)
1ichelin	20.5R25 XTLA	L2	- 121	2,480	- 7	Gravel, Earthworks, Clay (all ground conditions)
1ichelin	20.5R25 XHA2	L3	0	2,480	0	Sand, Gravel (all ground conditions)
1ichelin	20.5R25 XLD D2A	L5	431	2,480	30	Stone, Mining spoil (firm ground conditions)
1ichelin	20.5R25 X MINE PRO	L5	616	2,510	48	Stone, Scrap, Recycling (firm ground conditions)
1ichelin	550/65R25 XLD65	L3	- 82	2,500	- 44	Gravel (all ground conditions)
1ichelin	650/65R25 XLD65	L3	488	2,640	- 7	Gravel (all ground conditions)
Nokian	17.5R25 Hakkapeliitta	L2	- 488	2,450	- 51	Winter tires, Gravel, Asphalt (all ground conditions)
Nokian	20.5R25 Hakkapeliitta	L2	- 104	2,490	6	Winter tires, Gravel, Asphalt (all ground conditions)
.538/L546						
	20.5R25 VJT	L3	17	2,480	8	Bulk material (firm ground conditions)
Bridgestone	20.5R25 VSDL	L5	680	2,480	60	Stone, Scrap, Recycling (firm ground conditions)
Bridgestone	20.5R25 VSDR	L5	688	2,480	60	Stone, Scrap, Recycling (firm ground conditions)
Bridgestone	550/65R25 VTS	L3	- 44	2,500	- 50	Gravel (all ground conditions)
Bridgestone	650/65R25 VTS	L3	595	2,650	16	Gravel (all ground conditions)
Continental	20.5R25 EM-Master	L3	156	2,480	26	Bulk material (firm ground conditions)
Goodyear	20.5R25 RT-3B	L3	11	2,490	16	Gravel (all ground conditions)
Goodyear	20.5R25 TL-3A+	L3	156	2,500	11	Sand, Gravel, Earthworks, Clay (all ground conditions)
Goodyear	20.5R25 GP-4D	L4	328	2,470	20	Gravel, Industry, Wood (firm ground conditions)
oodyear	20.5R25 RL-5K	L5	752	2,500	49	Stone, Scrap, Recycling (firm ground conditions)
1ichelin	20.5R25 XTLA	L2	- 121	2,510	- 7	Gravel, Earthworks, Clay (all ground conditions)
1ichelin	20.5R25 XHA2	L3	0	2,480	0	Sand, Gravel (all ground conditions)
1ichelin	20.5R25 XLD D2A	L5	431	2,480	30	Stone, Mining spoil (firm ground conditions)
1ichelin	20.5R25 X MINE PRO	L5	606	2,510	48	Stone, Scrap, Recycling (firm ground conditions)
1ichelin	550/65R25 XLD65	L3	- 82	2,500	- 44	Gravel (all ground conditions)
1ichelin	650/65R25 XLD65	L3	478	2,640	- 7	Gravel (all ground conditions)
lokian	20.5R25 Hakkapeliitta	L2	- 114	2,490	6	Winter tires, Gravel, Asphalt (all ground conditions)

 $<sup>\</sup>ensuremath{^{*}}$  The stated values are theoretical and may deviate in practice.

Before operating the vehicle with tire foam filling or tire protection chains, please discuss this with the Liebherr-Werk Bischofshofen GmbH.

# The Liebherr wheel loaders

Wheel loader					
		L 526	L 538	L 546	L 550 XPower®
Tipping load	lb	19,245	21,275	24,275	27,560
Bucket capacity	yd <sup>3</sup>	2.9	3.4	3.9	4.5
Operating weight	lb	29,035	32,010	33,975	40,895
Engine output	kW/HP	116/156	129/173	138/185	163/219

Wheel loader					
		L 556 XPower®	L 566 XPower®	L 580 XPower®	L 586 XPower®
Tipping load	lb	30,315	35,055	42,330	47,620
Bucket capacity	yd <sup>3</sup>	4.8	5.5	6.8	7.8
Operating weight	lb	43,210	52,690	60,955	71,870
Engine output	kW/HP	183/245	203/272	233/312	263/353

02.22

#### Environmental protection can help you earn money!



#### Always in fuel saving mode with the Liebherr fuel-saving calculator

100% power output with up to 30% less fuel consumption – the Liebherr fuel saving calculator shows how much fuel can be saved compared to similar machines. The online application is available free of charge and provides a quick and simple overview of fuel savings per year in dollars. The calculation is based on average fuel consumption, operating hours per year and the current fuel price. The potential savings when operating a Liebherr wheel loader are impressive – see for yourself!

	Ø Gallons/hour*
L 526: 2.9 yd <sup>3</sup>	1.66
L 538: 3.4 yd <sup>3</sup>	1.84
L 546: 3.9 yd <sup>3</sup>	1.87
L 550: 4.5 yd <sup>3</sup>	2.37
L 556: 4.8 yd <sup>3</sup>	2.61
L 566: 5.5 yd <sup>3</sup>	3.24
L 580: 6.8 yd <sup>3</sup>	3.68
L 586: 7.8 yd <sup>3</sup>	4.41

 $^{*}$  Wheel loader in practical customer applications with individual machine configurations. Average data from LiDAT from 19/04/2023.



**Experience just how much fuel you can save!** www.efficiencyplus.liebherr.com

# **Equipment**

Basic wheel loader	L 526	L 538	L 546
Tow hitch	•	•	•
Crash protection, rear	+	+	+
Crash protection, rear with guard	+	+	+
Automatic engine shutdown			
(after 5 minutes at idle speed < 1,000 rpm)	+	+	+
Automatic central lubrication system Liebherr	+	+	+
Electr. equipment for sweeper (socket for sweeper)	+	+	+
Electronic tractive force regulation for difficult ground conditions	•	•	•
Design exhaust tail pipe in stainless steel	+	+	+
Travel light (with additional headlights) on front section halogen	+	+	+
Travel light (with additional headlights) on front section LED	+	+	+
Travel light on front section - halogen	•	•	•
Travel light on front section - LED	+	+	+
Ride control	+	+	+
Fire extinguisher 13 lb	+	+	+
Fluff trap for radiator	+	+	+
External jump starter equipment	+	+	+
Complete drive shaft protection	+	+	+
Speed limitation 12.4 mph	+	+	+
Plastic diesel exhaust fluid tank	•	•	•
Integrated tire pressure monitoring system	+	+	+
Rear license panel light	+	+	+
Combined inching-braking system	•	•	•
Mudguard in plastic design	•	•	•
Steel mudguard	+	+	+
Steel fuel tank	+	+	+
Fuel pre-filter	•	•	•
Fuel pre-filter with pre-heating	+	+	+
Large-mesh radiator	+		
Cooling water pre-heating 230 V Adjustable plastic mudquard	+	+	+
Multi-disc limited slip differentials in both axles	•	•	•
Liebherr biodegredable hydraulic oil	+	+	+
Reversible fan drive	+	+	+
Automatic delayed engine stop (5 min.)	+	+	+
Plastic wheel case flare	+	+	+
Steel design adjustable wheel case flare	+	+	+
Guard for headlights	+	+	+
SCR technology incl. diesel particle filter		•	
Auxiliary heater (Additional heating with engine preheating)	+	+	+
Air pre-cleaner TOP AIR	+	+	+
Toolbox with toolkit	+	+	+
Liebherr weighing system with "Truck Payload Assist"			
(cannot be certified as a regulated weights and measure device)	+	+	+

<b>Equipment</b>	L 526	L 538	L 546
1st hydraulic additional function on the front incl. lines	+	+	+
1st and 2nd hydraulic additional function on the front incl. lines	+	+	+
Working hydraulics lockout	•	•	•
Continuous mode, additional function	+	+	+
Pressure relief for hydraulic additional function	•	•	•
Stroke limit damping	+	+	+
Fork carrier and pallet forks	+	+	+
High-dump bucket	+	+	+
Log grapple	+	+	+
Automatic lift arm position and lowering programmable	•	•	•
Lift arms 8'4"	•	-	-
Lift arms 8'8"	-	•	•
Lift arms 9'10"	+	+	+
Hydraulic quick hitch	+	+	+
Hydraulic quick hitch Solidlink	+	+	+
Hydraulic quick change device preparation Solidlink	+	+	+
Sweeper mode	+	+	+
Adjustable tipping speed	•	•	•
Tilt cylinder protection	+	+	+
Light material bucket	+	+	+
Pipe break protection (lift and tilt cylinders)	+	+	+
Automatic return high dump bucket	+	+	+
Bucket tilt assistant	+	+	+
Bucket bearing seal (standard)	•	•	•
Bucket return-to-dig (automatic and programmable)	•	•	•
Bucket return-to-dig via button	+	+	+
Float position	•	•	•
Visualisation of the equipment position	•	•	•

# **Equipment**

Operator's cab	L 526	L 538	7 24e
2-in-1 steering	+	+	+
Adapter plate for additional fastening on the multi-function rail	•	•	•
Adaptive working lighting	+	+	+
Exterior mirror, electrical adjustable, with heating	+	+	+
Exterior mirrors, folding and heated	+	+	+
Folding exterior mirror	•	•	•
Hinged window (left)	+	+	+
Access assistance to facilitate cleaning windscreen	•	•	•
Operation with multi-lever control	+	+	+
Operating hour meter (mechanic)	+	+	+
Electronical theft protection with code	+	+	+
Electronical theft protection with key	+	+	+
Automatic driver identification	+	+	+
Manual driver identification	+	+	+
"Comfort" operator's seat with "Comfort integrated" pneumatic suspension			
Grammer (with seat heating and 3-point belt)	+	+	+
"Comfort" operator's seat with "Comfort integrated" pneumatic suspension			
Grammer (with seat heating and 4-point belt)	+	+	+
"Comfort" operator's seat with "Comfort integrated" pneumatic suspension			
Grammer (with seat heating)	•	•	•
"Premium" operator's seat with low frequency suspension -			
with seat air conditioning, seat heating and head rest-Grammer	+	+	+
Particle filter F7	•	•	•
Fire extinguisher in cab 4lb	+	+	+
Radio unit installation (preparation)	+	+	+
V <sub>max</sub> speed limit adjustable via button on control unit	•	•	•
Speed limit & fixed speed	+	+	+
Seat belt warning device (visual) – green warning flashlight on cab	+	+	+
Rear window heated electrically	•	•	•
Button-operated horn via right button	+	+	+
Interior mirror left	•	•	•
Joystick steering	+	+	+
Joystick steering only	+	+	+
Floor mat	•	•	•
Clothes hook	•	•	•
Air conditioning system	+	+	+
Automatic air conditioning system	+	+	+
Comfort safety door (open through 180°)	+	+	+
Head rest	+	+	+
Cool box	+	+	+
Steering column height-adjustable	+	+	+
Steering column folding	•	•	•
LiDAT hardware	•	•	•
Liebherr control lever with mini-joystick	+	+	+
Liebherr control lever with buttons	•	•	•
Multifunctional rail, right	•	•	•

Emergency steering pump Premiumdisplay (Touchscreen), with height adjustment and tilting function	• •
Premiumdisplay (Touchecreen) with height adjustment and tilting function	+
r reminimuspiay (rouchscreen), with neight adjustinent and titting fullction	+
Radio "Comfort" (DAB+/USB/AUX/BLUETOOTH/handsfree set) + + +	
Radio "Standard" + +	+
Preparation for radio installation + +	+
Amber beacon swiveling LED + +	+
Headlights activation (on the cab) for reverse travel + +	+
Soundproof ROPS / FOPS cab	•
Wipe and wash system   • •	•
Windscreen wiper single-sweep function with button + +	+
Headlights rear, triple design, LED + +	+
Headlights rear, single design, halogen + +	+
Headlights rear, single design, LED + +	+
Headlights rear, double design, halogen + +	+
Headlights rear, double design, LED + +	+
Headlights front, double design, halogen • •	•
Headlights front, double design, LED + +	+
Headlights activation for reverse travel (on the cab) + +	+
Sliding window right • •	•
Slipcover for operator seat + +	+
Windscreen guard + +	+
Beacon activation in reverse travel + +	+
Sunblind rear + +	+
Sunblind front + +	+
Power socket 12 V	•
USB charging port + +	+
First aid kit	•
Preparation for protective ventilation device + +	+
Preparation for dust filtrating device + +	+
Wide angle mirror + +	+
Cigarette lighter • •	•

Safety	L 526	L 538	L 546
Active personnel detection at the rear	+	+	+
Main battery switch (lockable)	+	+	+
Roof camera for front area monitoring	+	+	+
Standard parking brake	•	•	•
Custom paintwork	+	+	+
Back-up alarm (acoustical)	+	+	+
Reversing alarm LED warning flashlight (visual)			
(adjustable to 0 - constant - reverse travel)	+	+	+
Rear space monitoring with camera	•	•	•
Skyview 360°	+	+	+

• = Standard + = Option

- = not available

Further information can be found in the brochure "Assistance systems for wheel loaders" or you can find here:



Here you can download our wheel loader brochures:



## The Liebherr Group



#### Global and independent: more than 70 years of success

Liebherr was founded in 1949. With the development of the world's first mobile tower crane, Hans Liebherr laid the foundations of a successful family business which today comprises more than 140 companies on all continent and employs nearly 51,000 people. The parent company of the Group is Liebherr-International AG in Bulle (Switzerland), whose associates are exclusively members of the Liebherr family.

#### Technology leadership and pioneering spirit

Liebherr regards itself as a pioneer. This spirit has enabled the company to make a decisive contribution to the technological history of many industries. Today, employees around the world still share the courage of the company founder to take new paths. They are all united by a passion for technology and fascinating products and the determination to perform outstanding work for their customers.

#### Widely diversified product portfolio

Not only is Liebherr one of the biggest construction equipment manufacturers in the world, it also provides high-quality, user-oriented products and services in a wide range of other areas. The product portfolio includes the segments earthmoving, material handling technology, deep foundation machines, mining, mobile and crawler cranes, tower cranes, concrete technology, maritime cranes, aerospace and transportation systems, gear technology and automation systems, refrigeration and freezing, components and hotels.

#### Customized solutions and maximum customer benefit

Liebherr solutions are characterized by maximum precision, outstanding implementation and exceptional longevity. Its mastery of key technologies enables the company to offer its customers customized solutions. For Liebherr, customer focus does not end with the product; it also encompasses a wide range of services that make a real difference.

#### www.liebherr.us



Breathing diesel engine exhaust exposes you to chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

- Always start and operate the engine in a well-ventilated area.
- If in an enclosed area, vent the exhaust to the outside.
- Do not modify or tamper with exhaust system.
- Do not idle the engine except as necessary.
- For more information go to www.P65warnings.ca.gov/diesel.



This product can expose you to chemicals including lead and lead compounds, which are known to the State of California to cause cancer and birth defects or other reproductive harm.

For more information go to www.P65warnings.ca.gov.

#### Liebherr-Werk Bischofshofen GmbH