# R 978 SME Litronic

# LIEBHERR

**Crawler excavator** 

**Generation** 6.2

LIEBHERR

**Engine** 330 kW / 449 HP Stage V **Operating weight** Backhoe: 78,350–80,150 kg Shovel: 79,100–81,000 kg

Bucket capacity Backhoe: 4.00–5.00 m<sup>3</sup> Shovel: 4.00–5.00 m<sup>3</sup>

# Experience progress: R 978 SME Super Mass Excavation

### Equipment

- Wide choice of backhoe front boom and stick configurations
- Welded structure with cast steel components for improved stress-resistance and longer service life
- Safety check valves to prevent boom and stick cylinder pipes from bursting, with integrated regeneration system for lower fuel consumption



- Different levels of protection to suit different areas of application:
  - Standard for loose, non-abrasive materials
  - HD for hard-to-break, moderately abrasive materials
  - HDV for highly abrasive materials
- Different blade designs:
  - straight (for earth-moving and grading)
  - semi-delta (for hard-to-break, hard-to-extract materials)
  - delta (for compacted or slightly cracked materials)



### **New functions / options**

- Liebherr Power Efficiency Engine Control
- Up to 10% lower fuel consumption - Bucket Fill Assist
- Automatic bucket-filling cycle for increased productivity
- Modetronic
   Customisable operating modes for optimum adjustment of work cycles to each type of application

### Comfort

978

- Quiet, comfortable cab, the largest and most spacious in its category
- Seat with heater and pneumatic multi-directional shock absorption (air conditioning optional)
- High-resolution 9" color touchscreen

### Undercarriage

- Welded undercarriage with rigid X profile for increased robustness
- Chamfered rack pads with double grouser for more manoeuvrability on difficult terrain
- Moulded two-tooth sprocket for longer service life
- Track rollers on double bearings for increased reliability and durability over time
- Stronger travel motor housing protection for improved resistance to wear and tear from hard, abrasive rocks

# Experience progress: R 978 SME Super Mass Excavation Sho

### Cab

- Cab riser for the best possible view of the loading area
- The largest and quietest cab in its category to date
- Mounted on viscoelastic rivets to absorb vibration
- Impact-resistant windscreen and roof glass panel
- Seat with heater and pneumatic multi-directional shock absorption (air conditioning optional)
- Large high-resolution colour touchscreen

### Safety

- Completely unobstructed panoramic view, plus rear-view and side-view monitoring cameras for increased safety
- Retractable console for safe and easy access to the cab
- Impact-resistant windscreen and roof glass panel
- Cab riser for the best possible view of the loading area (optional)

### Equipement second to none

- Cast steel components
- Shovel attachment with parallel drivetrain for powerful, even penetration
- Bucket cylinders located under the equipment for better protection
- Safety check valves to prevent boom cylinder pipes from bursting
- Front shovel with semi-automatic flap closure, ideally shaped for optimum material penetration and high filling rate



# ovel



### Uppercarriage

- Left and right catwalks as standard; wide catwalks with hand rail optional
- Access platform for engine and hydraulic control block compartments to enable safe, ergonomic maintenance work
- Sleek design for a more extensive view
- New Stage V compliant engine
- Heavier counterweight for more stability and improved performance

### Maintenance

- Access platform for engine and hydraulic control block compartments to enable safe, ergonomic maintenance work
- Left and right catwalks as standard; wide catwalks with hand rail optional
- Automatic central lubrication system as standard
- Shut-off valve on hydraulic tank outlet as standard

### **Robust undercarriage**

- Fitted with components from the next size up excavator
- Chamfered rack pads with double grouser for more manoeuvrability on difficult terrain
- Moulded two-tooth sprocket for longer service life
- Carrier rollers on double bearings for increased reliability and durability over time
- Stronger travel motor housing protection for improved resistance to wear and tear from hard, abrasive rocks

# **Technical data**

### Engine

Rating per ISO 9249	330 kW (449 HP) at 1,800 RPM				
Torque	2,750 Nm at 1,100 RPM				
Model	Liebherr D9508 A7 SCR				
Туре	8 cylinder V engine				
Bore	128 mm				
Stroke	157 mm				
Displacement	16.161				
Engine operation	4-stroke diesel Common-Rail				
Exhaust gas treatment	Stage V DOC + SCR Filter Passive regeneration by thermo management				
Cooling system	Water-cooled and integrated motor oil cooler, after- cooled and fuel cooled				
Air cleaner	Dry-type air cleaner with pre-cleaner, primary and safety elements				
Fuel tank	1,1401				
Urea tank	1801				
Electrical system					
Voltage	24V				
Batteries	2 x 180 Ah / 12 V				
Starter	24V/7.8kW				
Alternator	Three-phase current 28V/140A				
Engine idling	Sensor controlled				
Motor management	Connection to the integrated excavator system con- trolling via CAN-BUS to the economical utilisation of the service that is available				

0	Hydraulic system
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Hydraulic pumps						
For equipment and travel drive	Two Liebherr variable displacement, swashplate pumps					
Max. flow	2 x 410l/min.					
Max. pressure	350 bar					
For swing drive	Reversible, variable displacement, swashplate pump, closed-loop circuit					
Max. flow	245 l/min.					
Max. pressure	370 bar					
Pump regulation	Electro-hydraulic with electronic engine speed sensing regulation, pressure compensation, flow compensation, high flow					
Hydraulic tank	4351					
Hydraulic system	9201					
Filtration	2 full flow filters in return line with integrated fine filter area (5 $\mu m$ )					
Cooling system	Compact cooler for water cooler, after-cooler, fuel cooler and transmission pump oil, sandwiched with cooler for oil and condenser of air-conditioning with hydrostatically controlled fan drives					
MODE selection	Adjustment of engine and hydraulic performance via a mode pre-selector to match application, e.g. for espe- cially economical and environmentally friendly operation or for maximum digging performance and heavy-duty jobs					
RPM adjustment	Stepless adjustment of engine output via RPM at each selected mode					
Tool Control	20 pre-adjustable pump flows and pressures for add-on attachments					

# Hydraulic controls

•						
Power distribution	Via control valves in single block with integrated safety valves					
Flow summation	To boom and stick					
Closed-loop circuit	For uppercarriage swing drive					
Servo circuit	Electro-hydraulic control					
Equipment and swing	Proportional via joystick levers					
Travel	<ul> <li>Proportional control via foot pedals or removable levers</li> <li>Speed pre-selection</li> </ul>					
Additional functions	Proportional regulation via foot pedals or mini-joystick					

### C Swing drive

Drive	Liebherr swashplate motor with integrated brake valve				
Transmission	Liebherr compact planetary reduction gears				
Swing ring	Liebherr, sealed race ball bearing swing ring, internal teeth				
Swing speed	0-5.6 RPM stepless				
Swing torque	233 kNm				
Holding brake	Wet multi-disc (spring applied, pressure released)				

Cab	
Cab	LED work headlights integrated in the ceiling, a door with a sliding window (can be opened on both sides), large storing box and several stowing possibilities, shock- absorbing suspension, sound damping insulating, tinted laminated safety glass, separate window shades for the sunroof window and windscreen, cigarette lighter and 12V plug, storage bins, lunchbox, cup holder
Operator's seat	Liebherr-Comfort seat, airsprung with automatic weight adjustment, vertical and longitudinal seat damping including consoles and joysticks. Seat and armrests adjustable separately and in combination (adjustable in length, height and inclination), seat heating as standard
Arm consoles	Oscillating consoles with seat, tiltable console left
Operation and displays	Large high-resolution operating unit, intuitive, colour display with touchscreen, video-compatible, numerous setting, control and monitoring options, e.g. air condi- tioning control, fuel consumption, machine and attach- ment parameters
Air-conditioning	Automatic air-conditioning, recirculated air function, fast de-icing and demisting at the press of a button, air vents can be operated via a menu. Recirculated air and fresh air filters can be easily replaced and are accessible from the outside. Heating-cooling unit, designed for extreme outside temperatures, sensors for solar radiation, inside and outside temperatures The air conditioning system contains fluorinated green- house gases
Refrigerant	R134a
Global warming potential	1,430
Quantity at 25 °C*	1,260 g
CO <sub>2</sub> equivalent	1.80t
Vibration emission**	
Hand / arm vibrations	< 2.5 m/s <sup>2</sup> , according with ISO 5349-1:2001
Whole-body vibrations	< 0.5 m/s <sup>2</sup>
Measuring inaccuracy	According with standard EN 12096:1997
Noise emission	
ISO 6396	$72 dB(A) = L_{pA}$ (inside cab)
2000/14/EC	108 dB(A) = L <sub>WA</sub> (surround noise)

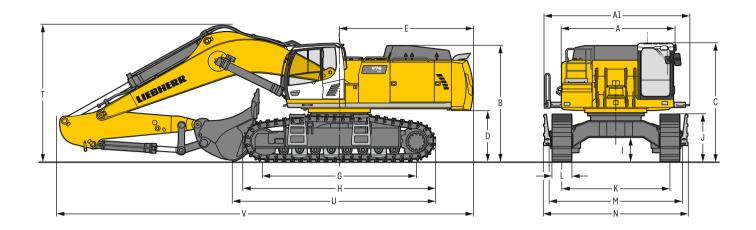
#### Undercarriage

S-HD	Gauge 3,350 mm
Drive	Liebherr swashplate motor with brake valves on both sides
Transmission	Liebherr compact planetary reduction gear
Maximum travel speed	3.5 km/h
Drawbar pull on crawler	568 kN
Track components	D9G, maintenance-free
Track rollers / Carrier rollers	8/2
Tracks	Sealed and greased
Track pads	Double grouser
Holding brake	Wet multi-disc (spring applied, pressure released)
Brake valves	Outside the travel motor
Lashing eyes	Integrated

Equipment	
Туре	Combination of resistant steel plates and cast steel components
Hydraulic cylinders	Liebherr cylinders with seal and guidance systems
Bearings	Sealed, low maintenance
Lubrication	Automatic central lubrication system (except link and tilt geometry)
Hydraulic connections	Pipes and hoses equipped with SAE split-flange connec- tions
Buckets	Standard equipped with Liebherr tooth system

Valid for standard machine without operator's cab elevation and without height adjustable cab
 \*\* For the risk assessment according to 2002/44/EC see ISO/TR 25398:2006





		S-HD		mm
Α	Uppercarriage width			3,515
A1	Uppercarriage width with catwalks			4,495
В	Uppercarriage height			3,585
С	Cab height			3,665
D	Counterweight ground clearance			1,585
Е	Rear-end length			4,135
G	Wheelbase			4,770
Н	Undercarriage length			5,960
L	Undercarriage ground clearance			745
J	Track height			1,460
Κ	Track gauge			3,350
L	Track pad width	500	600	750
Μ	Width over tracks	4,130	4,130	4,130
N	Width over steps	4,7601)	4,7601)	4,7601)

 $^{\rm 1)}\,{\rm width}$  with removable steps

		Stick length	Mono boom SME 7.00 m direct mounting
		m	mm
Т	Boom height	2.60 SME	4,200
		3.00 SME	4,250
U	Length on ground	2.60 SME	11,500
		3.00 SME	6,300
۷	Overall length	2.60 SME	12,800
		3.00 SME	12,900
	Bucket		4.50 m <sup>3</sup>

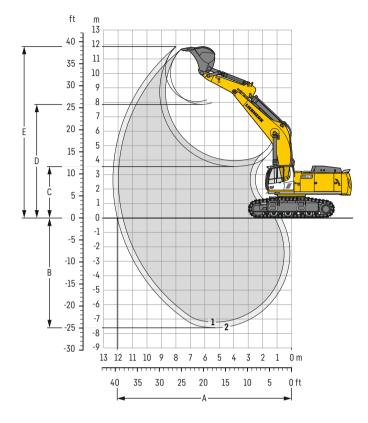
# **Transport dimensions**

#### removable elements disassembled

Transport width		Mono boom SME 7.00 m mm 4,495
	Stick m	mm
Transport length	2.60 SME	12,800
	3.00 SME	12,900
Transport height	2.60 SME	4,200
	3.00 SME	4,250
Bucket		4.50 m <sup>3</sup>

## **Backhoe bucket**

#### with mono boom SME 7.00 m



#### Buckets Machine stability per ISO 10567\* (75% of tipping capacity)

utting width

#### **Digging envelope**

without quick coupler		1	2
Stick length	m	2.60	3.00
		SME	SME
A Max. reach at ground level	m	11.65	12.05
B Max. digging depth	m	7.20	7.60
C Min. dumping height	m	3.95	3.55
D Max. dumping height	m	7.85	8.05
E Max. cutting height	m	11.65	11.85

#### Forces

without quick coupler		1	2
Stick digging force (ISO 6015)	kN	357	328
Bucket digging force (ISO 6015)	kN	392	392
Stick digging force (SAE J1179)	kN	335	309
Bucket digging force (SAE J1179)	kN	339	339

#### **Operating weight and ground pressure**

The operating weight includes the basic machine with counterweight 14.5 t, mono boom SME 7.00 m, stick SME 2.60 m and HD bucket 4.50 m<sup>3</sup> (4,850 kg).

Undercarriage			S-HD	
Pad width	mm	500	600	750
Weight	kg	78,350	79,050	80,150
Ground pressure	kg/cm <sup>2</sup>	1.54	1.30	1.05

S-HD undercarriage	
SME equipment	
(with track pads 600 mm)	
Stick length (m)	

	g vi	51 t	4	(with track pads 600 mm)
	Cutting	Capacity ISO 7451	Weight	• •
	S	o ≝	>	Stick length (m)
	mm	m <sup>3</sup>	kg	2.60 3.00
ĨŪ	2,200	4.50	4,850	
보	2,300	5.00	5,050	
HD <sup>2)</sup>	2,200	4.50	4,950	<b>A A</b>
보	2,300	5.00	5,200	
	2,000	4.00	5,000	▲ ▲
(EV OH	2,200	4.50	5,350	A A
Ŧ	2,300	5.00	5,600	
	2,000	4.00	5,100	<b>A</b>
HDV₄	2,200	4.50	5,450	A A
т	2,300	5.00	5,700	

\* Indicated loads are based on ISO 10567, at maximum reach, and may be swung 360° on firm and even ground

<sup>1)</sup> HD bucket with teeth Z 90 (appropriate for materials above classification 6, according to VOB, Section C, DIN 18300)

<sup>2)</sup> HD bucket with delta cutting edge and teeth Z 90 (appropriate for materials above classification 6, according to VOB, Section C, DIN 18300)

<sup>3)</sup> HDV bucket with teeth Z 90 (appropriate for materials above classification 6, according to VOB, Section C, DIN 18300)

4) HDV bucket with delta cutting edge and teeth Z 90 (appropriate for materials above classification 6, according to VOB, Section C, DIN 18300) Other buckets available upon request

Max. material weight  $\blacktriangle$  =  $\leq 2.0 \text{ t/m}^3$ ,  $\blacksquare$  =  $\leq 1.8 \text{ t/m}^3$ 

# **Lift capacities**

#### with mono boom SME 7.00 m, counterweight 14.5 t and track pads 600 mm

#### Stick SME 2.60 m

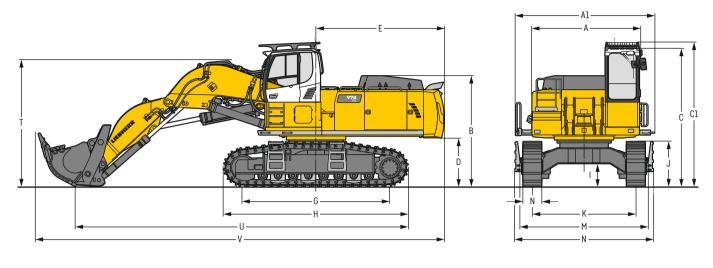
Stic	k SM	IE 2.	60 m	n											Stic	k SM	IE 3.	.00 n	n										
Under- carriage	1.	3.0	m P	4.5	5m P	6.0	)m P	7.9	5m P	9.0	)m P	6		50	Under- carriage	19	3.0	0m P	4.5	im P	6.0	)m P	7.5	m P	9.0	)m P			ΠΛ
car D	m	-5	Ľ	-5)	Ľ		Ľ		Ľ		Ľ		Ľ	m	car car	m		반		Ľ			-5	Ľ		반	-5)	Ľ,	m
	9.0											13.5*	13.5*	7.3		9.0							13.8*	13.8*			11.4*	11.4*	7.8
	7.5							14.6*	14.6*			12.7*	12.7*	8.5		7.5							13.8*	13.8*			10.7*	10.7*	8.9
	6.0			23.5*	23.5*	18.1*	18.1*	15.4*	15.4*	14.1*	14.1*	12.5*	12.5*	9.2		6.0					17.0*	17.0*	14.7*	14.7*	13.4*	13.4*	10.5*	10.5*	9.6
	4.5					20.8*	20.8*	16.7*	16.7*	14.6*	14.6*	12.6*	12.6*	9.6		4.5			28.4*	28.4*	19.8*	19.8*	16.0*	16.0*	14.0*	14.0*	10.6*	10.6*	10.0
CHD S-HD	3.0					23.3*	23.3*	18.0*	18.0*	15.2*	15.2*	13.2*	13.2*	9.8	S-HD	3.0					22.4*	22.4*	17.5*	17.5*	14.7*	14.7*	11.1*	11.1*	10.2
ŝ	1.5					24.5*	24.5*	18.9*	18.9*	15.0	15.6*	13.4	14.2*	9.7	\$	1.5					24.0*	24.0*	18.5*	18.5*	14.9	15.3*	11.8*		10.1
	0			24.6*	24.6*	24.3*	24.3*	18.9	19.1*	14.8	15.5*	14.0	14.5*	9.4		0			26.9*	26.9*	24.2*	24.2*	18.7	18.9*	14.6	15.4*	13.1	13.1*	9.8
	-1.5	26.2*	26.2*	29.1*	29.1*	23.1*	23.1*	18.2*	18.2*			14.6*	14.6*	8.8		-1.5	25.4*	25.4*	30.2*	30.2*	23.3*	23.3*	18.3*	18.3*	14.6*	14.6*	13.9*	13.9*	9.2
	- 3.0	29.8*	29.8*	25.4*	25.4*	20.4*	20.4*	15.8*	15.8*			14.4*	14.4*	7.9		-3.0	33.6*	33.6*	26.8*	26.8*	21.0*	21.0*	16.5*	16.5*			13.9*	13.9*	8.4
	-4.5			19.0*	19.0*	14.8*	14.8*					13.1*	13.1*	6.5		-4.5			21.1*	21.1*	16.6*	16.6*					13.1*	13.1*	7.0
↑ Æ								J.							$\sim$	-													

🕼 Height 🖻 Can be slewed through 360° 🖞 In longitudinal position of undercarriage 🖉 🗄 Max. reach 🔹 Limited by hydr. capacity The load values are quoted in tons (t) at stick end (without bucket), and may be swung 360° on firm and even ground. Adjacent values are valid for the undercarriage when in the longitudinal position. Capacities are valid for 600 mm wide track pads. Indicated loads are based on ISO 10567 standard and do not exceed 75% of tipping or 87% of hydraulic capacity (indicated via \*). Without bucket cylinder,

link and lever the lift capacities will increase by 1,220 kg. Lifting capacity of the excavator is limited by machine stability and hydraulic capacity.

According to European Standard, EN 474-5: In the European Union excavators have to be equipped with an overload warning device, a load diagram and automatic safety check valves on hoist cylinders and stick cylinder(s), when they are used for lifting operations which require the use of lifting accessories. Determine maximum load lift from load lift chart displayed in the operator's cab or from load lift chart detailed in the operator's manual supplied with the machine.

# **Dimensions front shovel**



		S-HD	mm
Α	Uppercarriage width		3,515
A1	Uppercarriage width with catwalks		4,495
В	Uppercarriage height		3,585
С	Cab height		4,465
C1	Cab height with FOPS top guard		4,660
D	Counterweight ground clearance		1,585
Е	Rear-end length		4,135
G	Wheelbase		4,770
Η	Undercarriage length		5,960

		S-HD		mm
I.	Undercarriage ground clearance			745
J	Track height			1,460
K	Track gauge			3,350
L	Track pad width	500	600	750
Μ	Width over tracks	4,130	4,130	4,130
Ν	Width over steps	4,760 <sup>1)</sup>	4,7601)	4,7601)
Т	Boom height			4,100
U	Length on ground			10,750
۷	Overall length			13,200

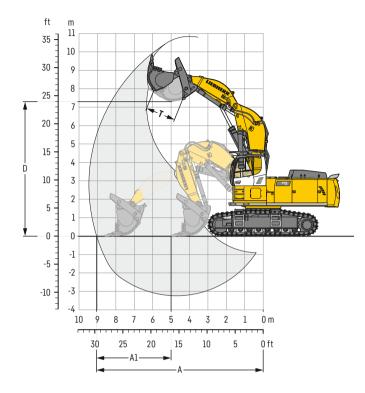
<sup>1)</sup> width with removable steps

# **Transport dimensions**

#### removable elements disassembled

	Shovel equipment mm
Transport width	4,495
Transport length	13,200
Transport height	4,660
Shovel	4.50 m <sup>3</sup>

# **Front shovel**



#### Digging envelope

A Max. reach at ground level	m	9.05
A1 Max. crowd length	m	3.60
D Max. dumping height	m	7.30
T Bucket opening width	mm	1,650

#### Forces

Max. crowd force	kN	500
Max. crowd force at ground level	kN	410
Max. breakout force	kN	370

#### Operating weight and ground pressure

The operating weight includes the basic machine with cab elevation 800 mm, shovel equipment SME and front shovel  $4.50\,m^3$  (7,200 kg), level II.

Undercarriage			S-HD	
Pad width	mm	500	600	750
Weight	kg	79,100	79,900	81,000
Ground pressure	kg/cm <sup>2</sup>	1.55	1.31	1.06

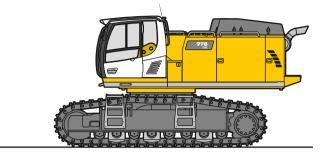
#### **Front shovels**

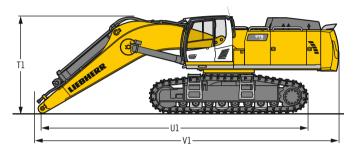
	4		t	S-HD undercarriage
a Cutting width	a Capacit ™ ISO 745	죠 Weight	Wear kit level	Shovel equipment
2,600	4.00	7,900	111	▲
2,600	4.50	6,700	I	
2,600	4.50	7,200	11	•
2,600	4.50	7,800	111	
2,600	5.00	6,800	I	
2,600	5.00	7,500	Ш	

Level I: For non-abrasive materials, such as limestone without flint inclusion, shot material or easily breakable rock, i.e., deteriorated rock, soft limestone, shale, etc. Level II: For pre-blasted heavy rock, or deteriorated, cracked material (classification 3 to 4, according to DIN 18300) Level III: For highly-abrasive materials such as rock with a high silica content, sandstone etc.

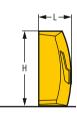
Max. material weight  $\blacktriangle$  =  $\leq 2.0 \text{ t/m}^3$ ,  $\blacksquare$  =  $\leq 1.8 \text{ t/m}^3$ ,  $\blacktriangle$  =  $\leq 1.65 \text{ t/m}^3$ 

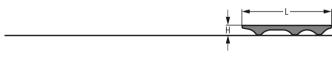
# **Dimensions and weights**

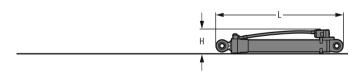


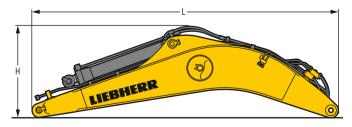


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#### **Basic machine**

Track pads	mm	500	600	750
Weight with backhoe equipment and				
S-HD-undercarriage without counterweight	kg	46,200	46,950	48,050
Weight with shovel equipment and				
S-HD-undercarriage without counterweight	kg	46,200	46,950	48,050

#### Machine without stick

T1 r	nm	3,650
U1 r	nm	10,050
V1 r	nm	11,450

Ca	b elevation		800 mm
L	Length	mm	1,890
Н	Height	mm	930
	Width	mm	1,370
	Weight	kg	600

#### Counterweight

L	Length	<b>mm</b> 770	J
Н	Height	<b>mm</b> 1,550	J
	Width	<b>mm</b> 3.360	J
	Weight	<b>kg</b> 14,500	J

#### Upper protection screen

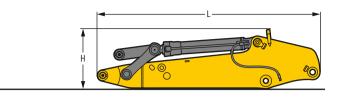
L	Length	mm	1,960
Н	Height	mm	190
	Width	mm	1,110
	Weight	kg	75

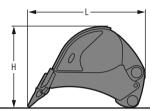
#### Hoist cylinders (two)

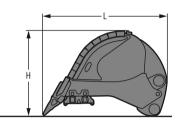
L	Length	mm	2,650
Н	Height	mm	490
	Width	mm	360
	Weight	kg	2 x 750

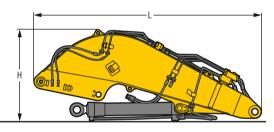
#### Mono boom with stick cylinder

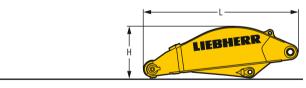
Boom length	m	7.00
L Length	mm	7,350
H Height	mm	2,250
Width	mm	1,450
Weight	kg	7,350



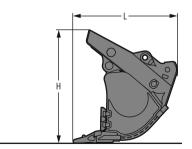












#### Stick with bucket cylinder

L Length mm 4,000 4,400 H Height mm 1,350 1,350 Width mm 950 950 Weight kg 3,900 4,150	Stick length	<b>m</b> 2.	60	3.00
Width mm 950 950	L Length	<b>mm</b> 4,0	00	4,400
	H Height	<b>mm</b>   1,3	50	1,350
Weight kg 3,900 4,150	Width	<b>mm</b> 9	50	950
	Weight	<b>kg</b> 3,9	00	4,150

#### **Backhoe buckets**

Ba	ckhoe buckets					HD
Cu	tting width	mm	2,200	2,300	2,200*	2,300*
	Capacity	m <sup>3</sup>	4.50	5.00	4.50	5.00
L	Length	mm	2,650	2,650	2,750	2,750
Н	Height	mm	1,800	1,800	1,850	1,850
	Width	mm	2,250	2,350	2,250	2,350
	Weight	kg	4,850	5,050	4,950	5,200

\* with delta cutting edge

Ba	ckhoe buckets							HDV
Cu	tting width	mm	2,000	2,200	2,300	2,000*	2,200*	2,300*
	Capacity	m <sup>3</sup>	4.00	4.50	5.00	4.00	4.50	5.00
L	Length	mm	2,650	2,650	2,650	2,750	2,750	2,750
Н	Height	mm	1,800	1,800	1,800	1,850	1,850	1,850
	Width	mm	2,050	2,250	2,350	2,050	2,250	2,350
	Weight	kg	5,000	5,350	5,600	5,100	5,450	5,700

\* with delta cutting edge

#### Shovel boom

L	Length	mm	4,750
Н	Height	mm	1,950
	Width	mm	1,900
	Weight without crowd cylinder	kg	5,050
	Weight crowd cylinder	kg	650

#### **Shovel stick**

L	Length	mm	3,250
Н	Height	mm	1,100
	Width	mm	1,500
	Weight	kg	2,500

#### Shovel bucket cylinders (two)

L	Length	mm	2,550
Н	Height	mm	350
	Width	mm	500
	Weight	kg	2 x 400

#### **Front shovels**

Cutting width	mm	2,600	2,600	2,600
Capacity	m <sup>3</sup>	4.00	4.50	5.00
L Length	mm	2,200	2,200	2,300
H Height	mm	2,400	2,400	2,500
Width	mm	2,650	2,650	2,650
Weight				
Level I	kg	-	6,700	6,800
Level II	kg	-	7,200	7,500
Level III	kg	7,900	7,800	-

## **Serial equipment**

#### Undercarriage

Lashing eyes Sprocket with dirt ejector Track and carrier rollers, sealed and lifetime-lubricated Travel motor housing protection Undercarriage S-HD

#### Uppercarriage

Access platforms without protruding parts Anti-skid surfaces Automatic swing brake lock Centralised lubrication system (automatic) Counterweight heavy 14.5t DEF tank lockable access hatch Engine hood with gas spring opening Extended tool set including tool box Handrails Liebherr Power Efficiency – Engine Control Lockable fuel tank cap with padlock Lockable service doors Lockable storage box Main switch, accessible from ground level Pre-heating system for fuel Protection grid on radiator fan Sound insulation Swing-out radiators Windshield washer fluid tank

### Hydraulic system

Dedicated swing circuit Filter with integrated fine filters Hydraulic pressure measuring ports Hydraulic tank shut-off valve Magnetic rod Pressure accumulator for controlled lowering of equipment with engine turned off



Air filter with automatic dust ejector Automatic engine idling / speed increase, controlled via joystick sensors Common-Rail injection system Exhaust gas after-treatment system - DOC + SCR Fixed geometry turbocharger Fuel fine filter Fuel pre-filter and water separator Fuel priming pump Intercooler Power Pack EU Stage V Stepless adjustable engine speed



9" multifunction colour touchscreen Air conditioning, automatic, tri-zone, controlled via display Armrests adjustable in length, height and inclination Bottle holder Cab door sliding windows Cigarette lighter Coat hook DEF consumption on touchscreen DEF level on touchscreen Electric socket in cabin (12V) Electric socket in cabin (24V) Emergency hammer Engine oil level on touchscreen Footrest Fuel consumption on touchscreen Fuel level on touchscreen Impact resistant roof window Impact resistant two-piece windscreen Interior lighting Laminated right hand side window LiDAT Plus (Liebherr data transfer system)\* Mobile phone storage net Modetronic Movement priority between swing and boom, adjustable via touchscreen Rain hood over front window opening Rearview mirror Rear view monitoring camera Rear view monitoring camera distance gauge Rear window emergency exit Right hand side view monitoring camera Roll-down sun blinds for windscreen and roof window Rubber floor mat, fixed on floor and removable Storage box Storage nets Storage spaces Tiltable console left Tinted windows Visco-elastic damping Windscreen wiper and washer Work mode selector

### Equipment

Anti-drift system boom cylinders Anti-drift system stick cylinder Boom bottom protection Boom cylinders regeneration Pipe fracture safety valve for stick cylinder Pipe fracture safety valves for boom cylinders Pivot points made of cast steel SAE split flanges on high pressure lines Stick bottom protection Stick cylinder regeneration

\* optionally extendable after one year

# Equipment standard / option

#### Undercarriage

Chain guide 3 pieces	•
Chain guide full length	+
Reinforced cover and base plate for undercarriage centre section	+
Special painting	+
Steps	•
Track pads double grouser 500 mm, chamfered	+
Track pads double grouser 600 mm, chamfered	•
Track pads double grouser 750 mm, chamfered	+
Travel drive gearbox protection	+
Undercarriage protection plate for drop-ball application	+

#### **Uppercarriage**

Air pre-filter with cyclonical dust trap	+
Boxing ring	+
Catwalks left and right	•
Catwalk wide with railing	+
Electric socket on uppercarriage (24 V)	+
Filter for hydraulic hammer return flow	+
Fixed cab riser 800 mm	+
Headlight on uppercarriage, lateral right, LED+, 1 piece	+1)
Headlights on uppercarriage, front, LED, 2 pieces, protections included	•1)
Headlights on uppercarriage, front, LED+, 2 pieces, protections included	+1)
Headlights on uppercarriage, rear, LED+, 2 pieces	+1)
Lighting for tank area	+1)
Lighting for uppercarriage access	+1)
Radiator fine mesh protection grid	+
Reversible fan drive	+
Skyview 360°	+
Special painting	+
Swing ring and lubrication hoses protection	+
Tank refilling pump fuel	+
Wiggins coupling for fuel	+

### Hydraulic system

Bypass filter for hydraulic oil	+
Liebherr hydraulic oil	•
Liebherr hydraulic oil, adapted for extreme climate conditions	+
Liebherr hydraulic oil, biodegradable	+



Automatic engine shutdown after idling	+
Engine shut-down with overrun	+
Lighting for engine compartment	+1)



2" seat belt with retractor	٠
3" seat belt with retractor, orange colour	+
4-points seat belt	+
Acoustic travel alarm deactivatable	+
Auxilary heater programmable	+
Bottom windscreen wiper	+
Coming / Leaving Home	+1)
Cool box (12 V)	+
Dark tinted windows	+
Electrically adjustable and heated outside rear-view mirrors	+
Electronic immobiliser	+
Emergency stop in cab	+
FGPS front guard tiltable	+
Fire extinguisher	+
First-aid box	+
FOPS top guard	+
Handrests elevated for joysticks	+
Headlights on cab, front, LED, 2 pieces	•1)
Headlights on cab, front, LED+, 2 pieces	+1)
Headlights on cab roof, front, LED+, 2 pieces	+1)
High pressure circuit switchable on pedals or mini-joystick	+
High pressure circuit with Tool Control (20 attachment adjustments on display)	+
Lighting for cabin access	+1)
Luminosity control (LED+ headlights)	+1)
Medium pressure circuit	+
Mini-joysticks proportional	+
Operator seat Comfort	•
Operator seat Premium	+
Overload warning system	+
Radio Comfort	+
Radio pre-installation	•
Roof sun shield	+
Roof window wiper	+
Rotating beacon on cabin, LED, 1 piece	+
Shortkey button on joystick configurable	•
Special painting	+
Sun visor	+

# Equipment

Boom cylinder rods protection	+
Bucket cylinder rod protection	+
Bucket Fill Assist	+
Centralised lubrication extended for connecting link	+
Floating boom	+
Headlights on boom, LED, 2 pieces, protections included	•1)
Headlights on boom, LED+, 2 pieces, protections included	+1)
Mono boom SME 7.00 m	+
Preparation for ripper tooth	+
Quick coupler SWA 92 hydraulic	+
Shovel boom 4.50 m	+
Shovel stick 2.90 m	+
Special painting	+
Stick SME 2.60 m	+
Stick SME 3.00 m	+

• = Standard, + = Option

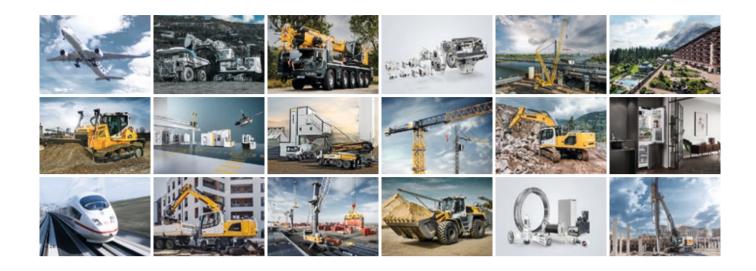
<sup>1)</sup> Equipment not individually available, but only as predefined packages Non-exhaustive list, please contact us for further information.

Options and / or special equipment, supplied by vendors other than Liebherr, are only to be installed with the knowledge and approval of Liebherr in order to retain warranty.

## Notes



## **The Liebherr Group**



#### Global and independent: more than 70 years of success

Liebherr was founded in 1949 when, with the development of the world's first mobile tower crane, Hans Liebherr laid the foundations for a family business now employing nearly 51,000 people and comprising over 140 companies across every continent.

The parent company is Liebherr-International AG in Bulle, Switzerland, whose associates are exclusively members of the Liebherr family.

#### Leaders and pioneers

Liebherr is a pioneer and its forward-looking approach has seen it make important contributions to technology history over a wide variety of industries. Employees throughout the world continue to share the courage of the founder, sharing a passion to produce innovative products and a determination to provide world-leading equipment and machinery.

#### **Diversified portfolio**

The company is one of the world's biggest construction equipment manufacturers and provides high-quality, user-oriented products and services to sectors including: earthmoving, material handling, deep foundations, mining, mobile and crawler cranes, tower cranes, concrete production and distribution, maritime cranes, aerospace and transportation, gear technology and automation, refrigeration and freezing, components and hotels.

#### **Customised care**

Liebherr solutions are characterised by precision, implementation and longevity. The company is committed to technological excellence and to providing customers with solutions that match their needs exactly. That customer focus does not end with delivery of a product but continues through a comprehensive range of back-up and support services.

#### www.liebherr.com

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