



Landesgesellschaft
Österreich

CERTIFICATE

The Certification Body
of TÜV SÜD Landesgesellschaft Österreich GmbH
certifies that

Liebherr Transportation Systems Marica EOOD

Bozhil Hodzhev 2A
4204 Caracovo
Bulgaria

fulfils the

Comprehensive Quality Requirements

according to

EN ISO 3834-2:2005

For the Range mentioned in the enclosure to this certificate.

The certificate is valid until **25. 02. 2024**

Certificate-Registration-No. **0531 – ST – 3834 – 1747**



Vienna, 01.03.2021



Certification Body
of TÜV SÜD Landesgesellschaft Österreich GmbH
Franz-Grill-Straße 1, 1030 Wien, Austria

TÜV®

ZERTIFIKAT ◆ CERTIFICATE ◆ CERTIFICADO ◆ CERTIFIKAT ◆ CERTIFIKAT ◆ 認証証書 ◆ CERTIFICATE ◆ ZERTIFIKAT

ZVD-408 Rev01 05/2019

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Landesgesellschaft
Österreich

Enclosure 1 / 2 to certificate no.:

0531 – ST – 3834 – 1747

The following range is certified

acc. to EN ISO 3834-2 :2005:

Application area: New manufacture of railway vehicle components
according EN 15085-2

Welding process acc. to EN ISO 4063	Material group acc. to CEN ISO/TR 15608	Maximum dimensions (length, wall thickness, mass)
141	8	t = 1,0 – 3,0 mm
	23	t = 1,0 – 16,0 mm
786	8	M3 – M4
	22	M3

Responsible welding supervisor: Stoyan Momnev, geb. 08.12.1982 (IWE)
Substitute: Petko Ivanov Hristodorov, geb. 21.03.1962 (IWS)

Personnel for Non Destructive Testing: Stoyan Momnev, geb. 08.12.1982
(VT, PT-Level 2)
Petko Ivanov Hristodorov, geb. 21.03.1962
(VT, PT-Level 2)

Further details of the review can be found in our report no. 725169853-TWa
The general provisions must be observed.